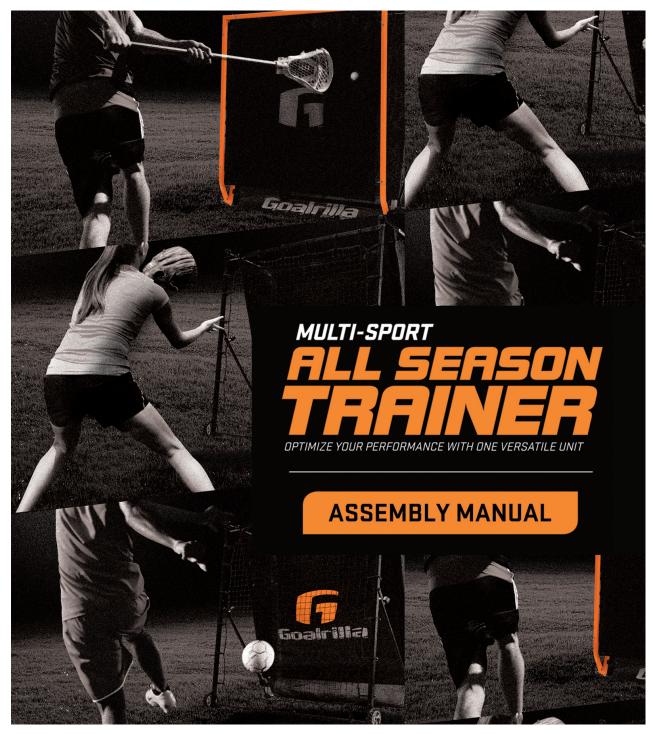


MODEL NO.
TR2001

**ALL SEASON TRAINER™** 



ESCALADE® S P O R T S 2L-7246-00



MODEL NO.
TR2001

ALL SEASON TRAINER™

## OWNER'S MANUAL

- 1. Read this manual carefully before starting assembly. Read each step completely before beginning each step.
- 2. Some smaller parts may be shipped inside larger parts. Check inside all parts and cartons before assembling or ordering parts.
- **3.** If hardware is tightened too soon, mounting holes may not align and parts may not easily fit together. Leave bolts or locknuts slightly loose until you are instructed to tighten them.
- 4. Tools required for assembly:
  - Allen Wrench T1 (inlcuded) 13mm or 1/2" Open End Wrench Rubber Mallet
- **5.** To make assembly as easy as possible, place all parts of the trainer in a cleared area and remove the packaging material. Organize all parts as per parts identifier in the assembly manual. Do not dispose of the packing material until assembly is completed.
- 6. Avoid scratching metal tube parts during the assembly process.
- **7.** During assembly Pivot points are to be "snug" tight only and must pivot freely. "Fixed" connections should be tightened tight.
- 8. Take time to correctly orientate parts exactly as per each assembly diagram.
- 9. Save this instruction in the event that the manufacturer has to be contacted for replacement parts.

### FOR ASSEMBLY VIDEOS, VISIT:

www.goalrilla.com/training

### Please Do Not Return This Product To The Store!

Contact Escalade® Sports customer service department at:

Phone: 1-888-USA-GOAL Toll-Free! Fax: 1-866-873-3536 Toll-Free! E-mail:training@escaladesports.com

Mailing Address: Escalade Sports PO Box 889 Evansville, IN 47706



Please visit our website at: www.Goalrilla.com

ON-LINE TROUBLE SHOOTING TECHNICAL ASSISTANCE

ON-LINE PARTS REQUESTS FREQUENTLY ASKED QUESTIONS

ADDITIONAL ESCALADE® SPORTS PRODUCT INFORMANTION

ESCALADE

2L-7246-00

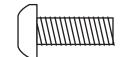


FAILURE TO FOLLOW THESE SAFETY INSTRUCTIONS MAY RESULT IN SERIOUS INJURY AND/OR PROPERTY DAMAGE

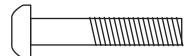
Owner must ensure that all users know and follow these rules for safe operation of the product.

- Product is recommended for children 9 years of age and older.
- Strangulation hazard, keep young children away from netting.
- Do not climb or jump on any part of the product including the rebound net.
- Product can tip in wind speeds above 30 mph. Do not use in gusty or severe winds.
   It is recommended to store indoors during windy/stormy days.
- Never use the rebounder side and goal side at the same time.
- Balls can come back off the rebound net and frame at high speeds. Be prepared to catch the ball.
- During play, do not wear jewelry (rings, watches, necklaces, etc.) Objects may entangle in the net.
- When changing angle, position one hand on rebounder frame below the pivoting bracket, this will make the adjustment process easy and safe.
- 2 persons are required to change the angle on the rebounder.
- When changing the angle on the rebounder, control the rebounder at all times and do not release until the both spring locks are in the angle adjustment holes.
- Do not lower angle adjustment beyond the seventh hole. Trainer can become difficult to return to other positions.
- During the adjustment process, all wheels must remain within a few inches of the ground.
- Check product before each use for loose hardware, signs of rust and instability. Repair before each use. Never play on damaged equipment.
- Use caution when installing the bungee straps to the net. Bungees are under high tension and can trap fingers.

## HARDWARE IDENTIFIER (To Scale)



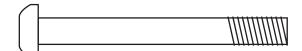
H1 - M8 x 20mm Allen Head Bolt (20 pcs)



H2 - M8 x 40mm Allen Head Bolt (20 pcs)



H3 - M8 x 55mm Allen Head Bolt (6 pcs)



H4 - M8 x 65mm Allen Head Bolt (4 pcs)



H5 - M8 x 16mm Flat Washer (52 pcs)



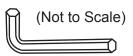
H6 - M8 Lock Washer (40 pcs)



H7 - M8 Locknut (30 pcs)

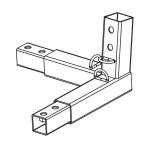


H8 - M8 x 20mm
Plastic Step Bushing (20 pcs total)
(8 pcs are preinstalled)
(12 pcs are customer installed)

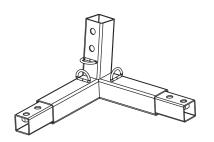


T1 - M8 Allen Wrench - 5mm (1 pc)

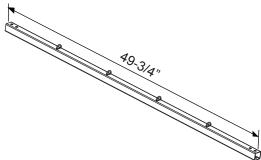
# PARTS IDENTIFIER (Not to Scale)



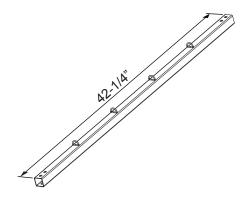
P1L - Front Top Left Corner (1 pc)



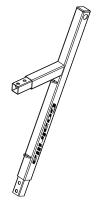
P2R - Front Top Right Corner (1 pc)



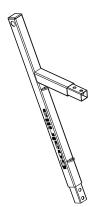
P3 - Front Top Cross Beam (1 pc)



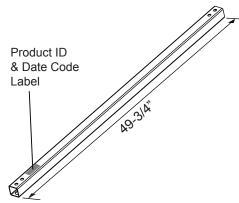
P4 - Front Side Post (2 pcs)



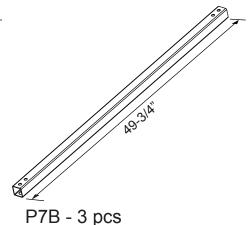
P5L - Top Left Side Support Beam (1 pc)



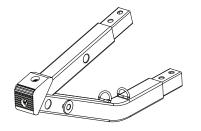
P6R - Top Right Side Support Beam (1 pc)



P7A - Top Back Rebounder Beam (1 pc)

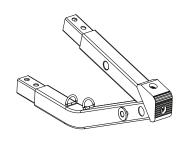


- Bottom Back Rebounder Beam (1 pc)

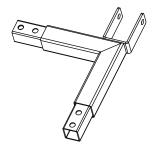


P8R - Right Front Post Leg (1 pc)

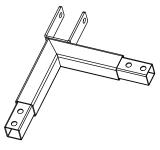




P9L - Left Front Post Leg (1 pc)

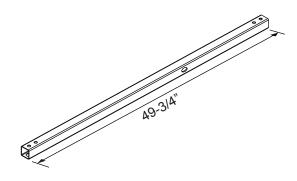


P10R - Back Top Right Corner (1 pc)

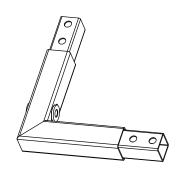


P11L - Back Top Left Corner (1 pc)

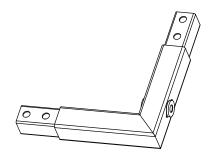
# PARTS IDENTIFIER (Not to Scale)



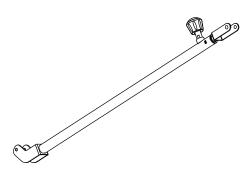
P12 - Left & Right Back Rebounder Side Beam (2 pcs)



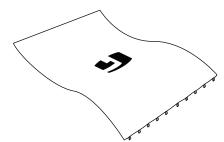
P13L - Back Left Bottom Corner (1 pc)



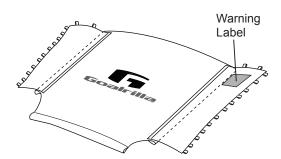
P14R - Back Right Bottom Corner (1 pc)



P15 - Angle Adjusting Telescoping Assembly (2 pcs)



P16 - Ball Dampening Net (1 pc)



P17 - Goal & Side Net Assembly (1 pc)



P18 - Fiberglass Rod (1 set)



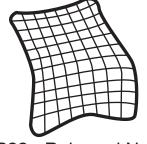
P19 - 74-3/4" Ball Dampening Net Cord (1 pc)



P20 - 86-1/2" Side Net Cord (2 pcs)



P21 - Bungee Ball Loop Connector (24 pcs)



P22 - Rebound Net (2 pcs total; 1 Use - 1 for future use)

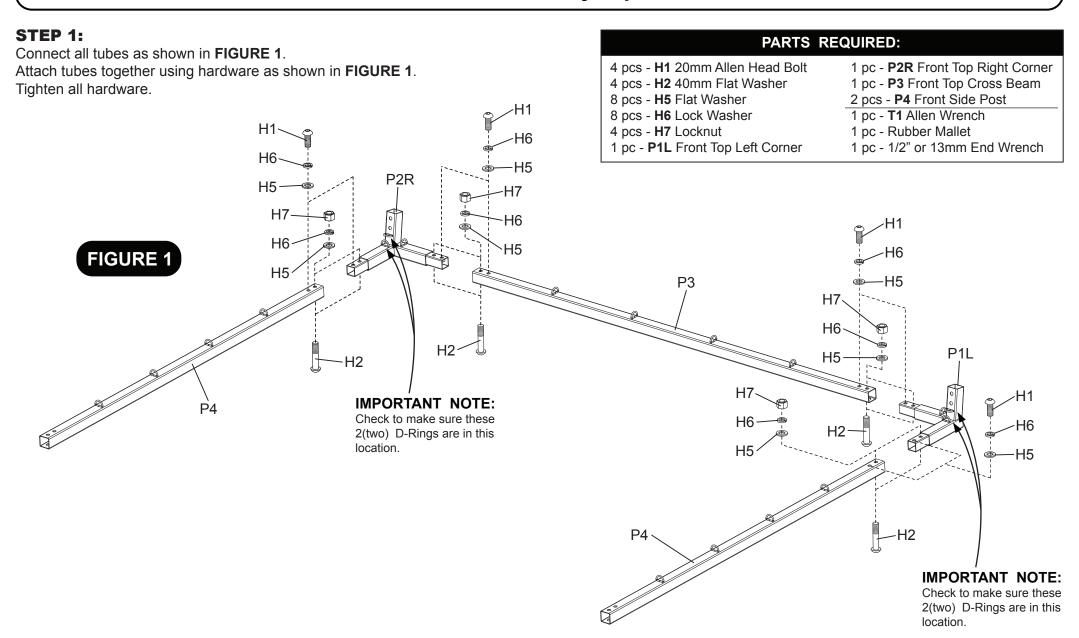


P23 - 5" Wheel (2 pcs)



P24 - 6" Wheel (2 pcs)

IMPORTANT NOTE: Please "layout" parts exactly as per each assembly diagram. Please double check your layout to the assembly diagram. Some parts look similar when in fact they are different. Also, please read and understand each "IMPORTANT NOTE" added to assembly manual drawings as these notes will insure correct assembly. Also, install all bolts in same direction as illustrated in each assembly step.

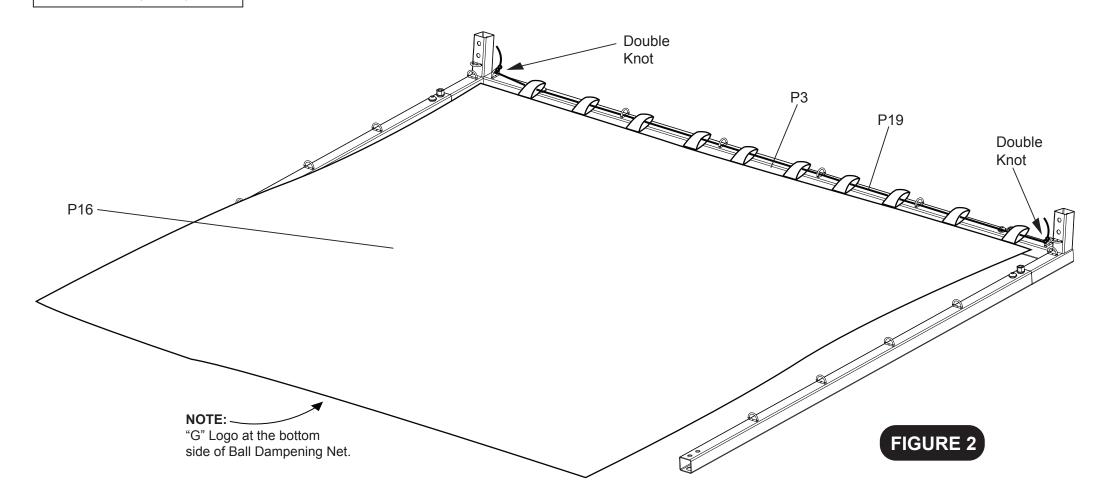


#### **STEP 2:**

Place P16, "G" logo down, onto completed STEP 1 assembly. Be careful to orientate loops on both P16 and the D-Rings on P3 exactly as shown in FIGURE 2. Next, attach P19 Cord to end D-Ring and tie a double knot as shown in FIGURE 2. Carefully weave P19 Cord through net loops and D-Rings. Pull cord tight and finish by tying a double knot in end D-Ring as shown in FIGURE 2.

#### **PARTS REQUIRED:**

1 pc - **P16** Ball Dampening Net 1 pc - **P19** Ball Dampening Net Cord (74-3/4")



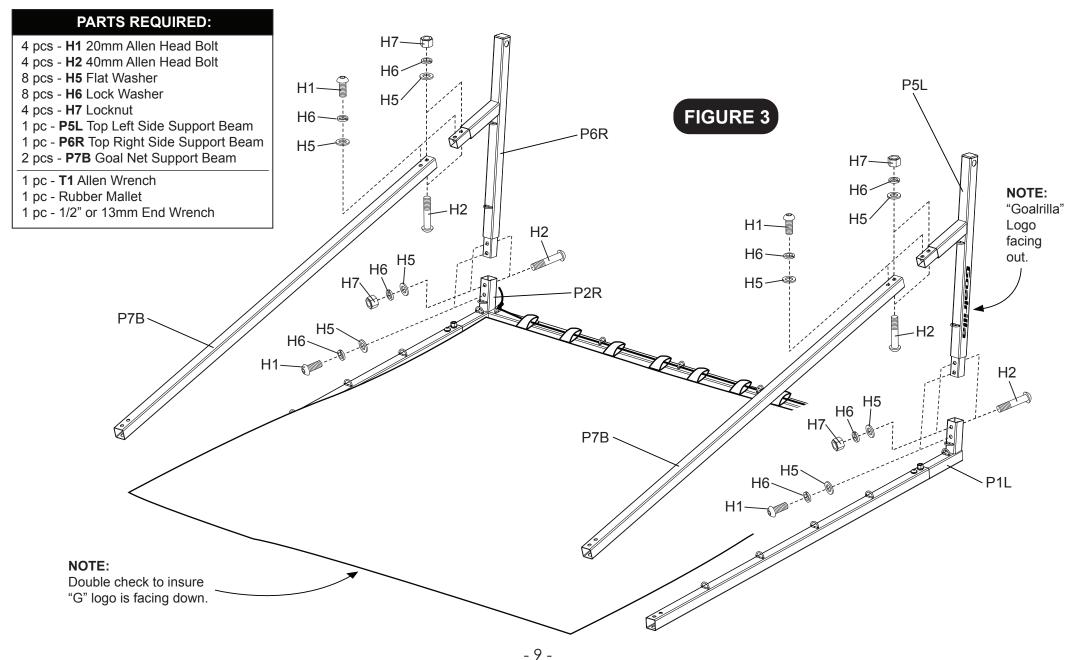
#### STEP 3:

Install P6R and P5L into P1L and P2R as shown in FIGURE 3.

Please double check "Goalrilla" logo is facing "outside" on both P6R and P5L. Attach using hardware as shown in FIGURE 3.

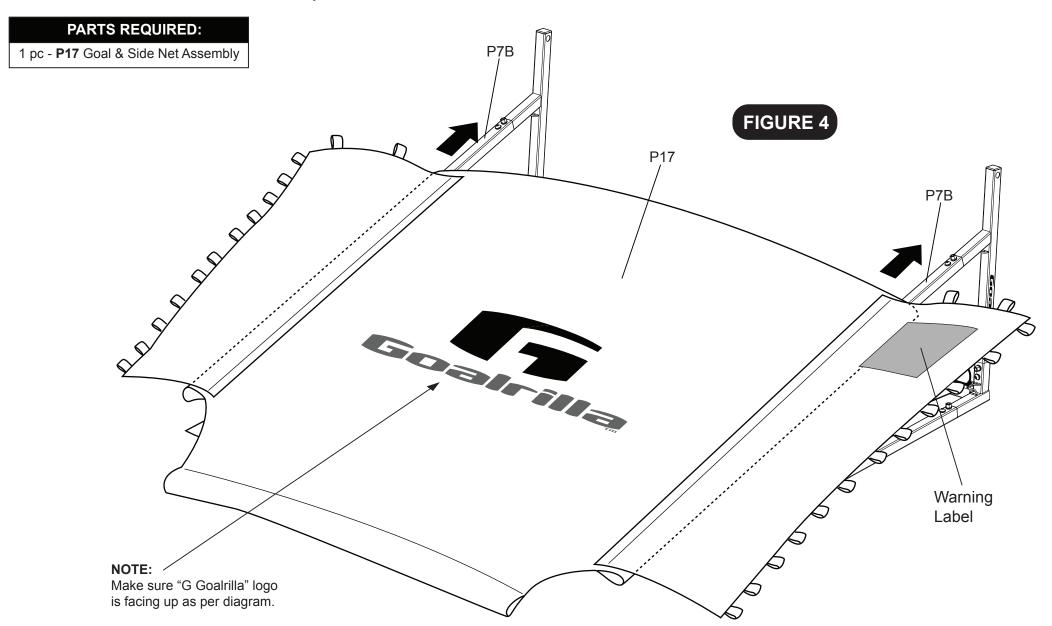
Install both P7B's onto P5L and P6R. Attach using hardware as shown in FIGURE 3. Tighten all hardware.

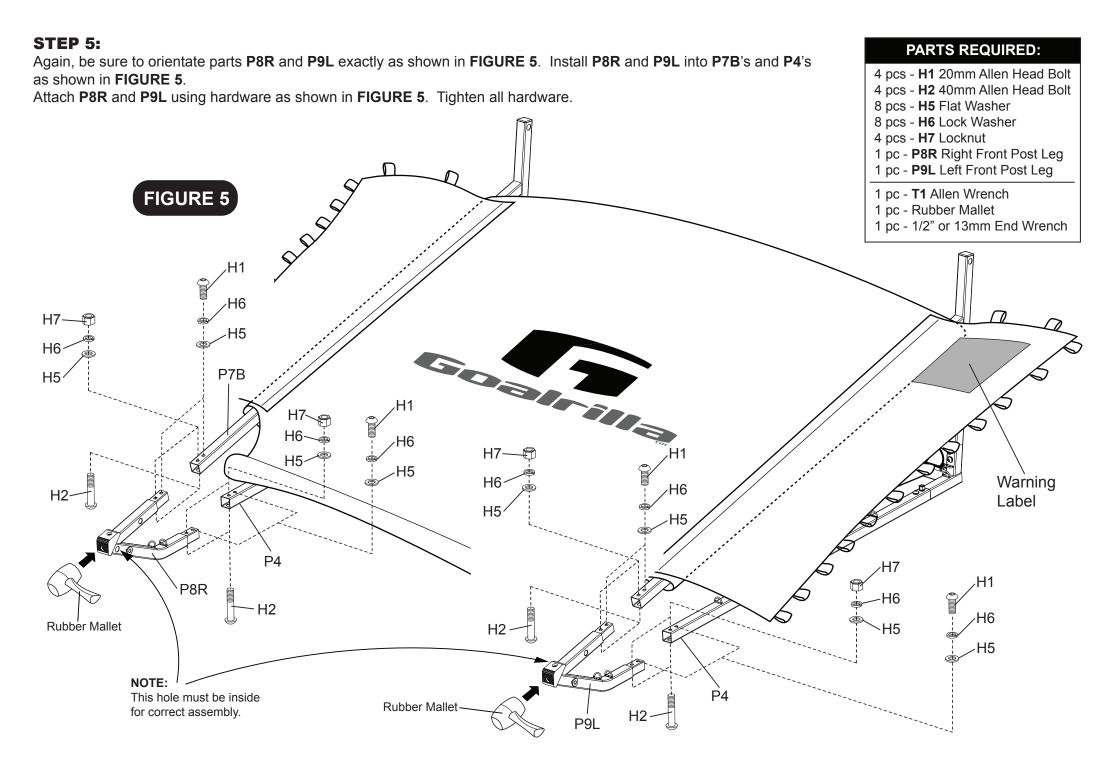
IMPORTANT NOTE: INSTALL ALL BOLTS IN SAME DIRECTION AS PER ALL DIAGRAMS.



#### **STEP 4:**

Carefully slide the two underlying sleeves on the P17 Net onto each P7 Tube. Slide P17 Net assembly all the way onto each P7B Tube as shown in FIGURE 4. Double check and orientate "G Goalrilla" exactly as shown in FIGURE 4.





#### STEP 6:

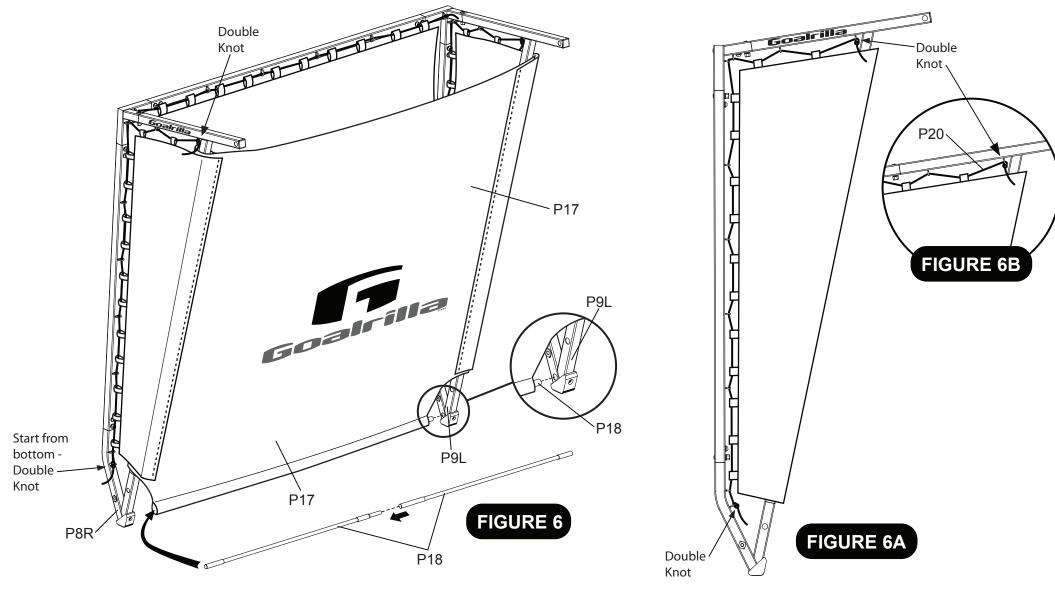
1 Snap together two pieces P18 Fiberglass Rod. Slide Rod through bottom sleeve of P17 Net and into the bottom side hole of P9L. Carefully "Bow" the rod and install other end into bottom side hole of P8R as shown in FIGURE 6.

**PARTS REQUIRED:** 

1 set - P18 Fiberglass Rod

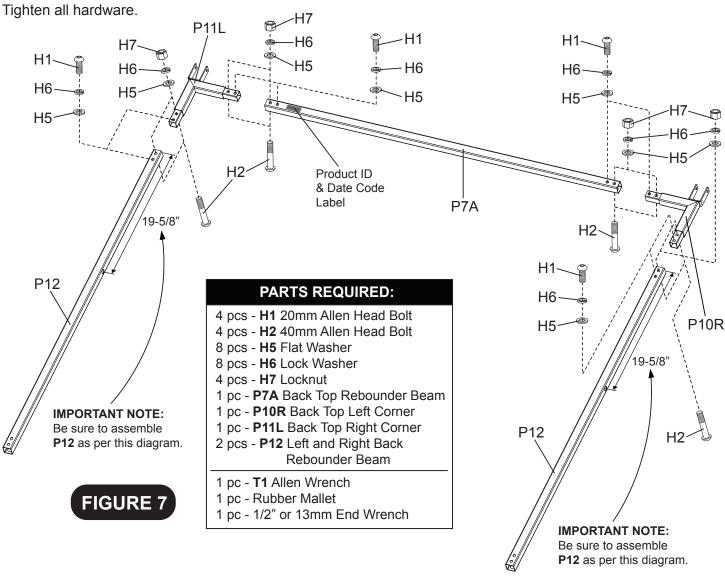
- 2 pcs **P20** Side Net Cord (86-1/2" or 2.2 Meters)
- 2 Next, attach one P20 Side Net Cord with a double knot onto bottom D-Ring of P8R as shown in FIGURE 6. Fold back side net portion of P17 Net.

  Next, carefully weave P20 Side Net Cord up through all loops and D-Rings as shown in FIGURE 6A. Pull P20 Cord tight and tie off using a double knot at top end D-Ring as shown in FIGURE 6B. Repeat procedure for other side to attach side net.



#### STEP 7:

Insert P11L & P10R into P7A as shown in FIGURE 7. Attach using hardware as shown in FIGURE 7. Insert a P12 onto each P10R and P11L as shown in FIGURE 7. Attach using hardware as shown in FIGURE 7. IMPORTANT NOTE: PLEASE NOTE CORRECT HOLE LOCATION IN SIDE OF EACH P12 AS SHOWN IN FIGURE 7 FOR CORRECT ASSEMBLY.



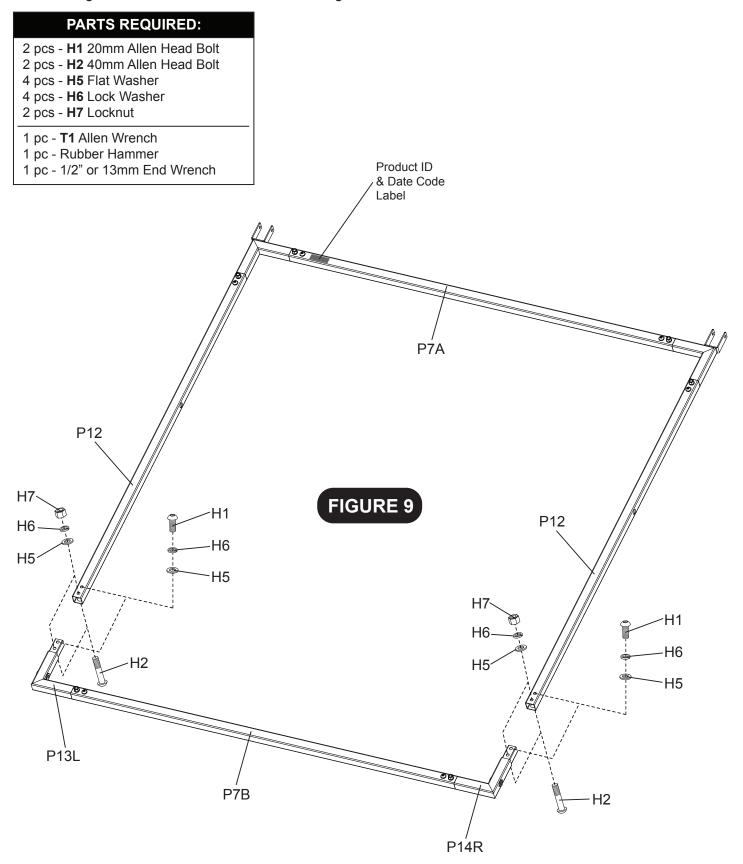
#### STEP 8:

Insert P13L & P14R into P7B as shown in FIGURE 8. Attach using hardware as shown in FIGURE 8. Tighten all hardware.

	PARTS RE	QUIRED:	
2 pcs - <b>H1</b> 20mm Allen Head Bolt 2 pcs - <b>H2</b> 40mm Allen Head Bolt 4 pcs - <b>H5</b> Flat Washer 4 pcs - <b>H6</b> Lock Washer	1 pc - <b>P13L</b> Bac	nut Bottom Rebounder Beam k Left Bottom Corner k Right Bottom Corner	1 pc - <b>T1</b> Allen Wrench 1 pc - Rubber Mallet 1 pc - 1/2" or 13mm End Wrench
H7 H6 H5	H1 H6 H5	H7 H6 H5	H1 H6 P14R
FIGURE 8	P7B		H2

#### STEP 9:

Install P13L and P14R (STEP 8 assembly) into bottom of tubes P12 (STEP 7 assembly). Attach using hardware as shown in FIGURE 9. Tighten all hardware.





THIS STEP REQUIRES TWO OR MORE ADULTS.

#### **STEP 10:**

With the help from at least one other adult, stand the STEP 6 assembly in vertical position as shown in FIGURE 10. Install two pieces H8 Step Bushings into holes each side of P6R & P5L as shown in FIGURE 10.

#### **PARTS REQUIRED:**

2 pcs - H3 55mm Allen Head Bolt

4 pcs - H5 Flat Washer

2 pcs - H7 Locknut

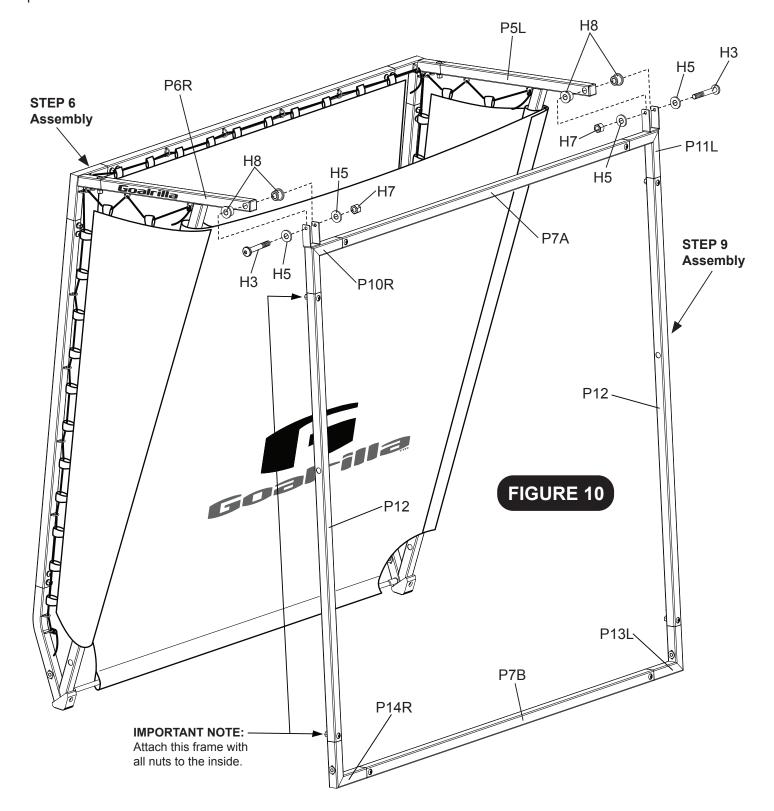
4 pcs - H8 Plastic Step Bushing

1 set - Completed Assembly from **STEP 6** 1 set - Completed Assembly from **STEP 9** 

1 pc - T1 Allen Wrench

1 pc - 1/2" or 13mm End Wrench

Turn the STEP 9 assembly to keep all nuts to inside of this frame assembly. Attach P10R to P6R and P11L to P5L using hardware as shown in FIGURE 10. Snug, but do not tighten the H7 Locknuts as these are pivot points.





THIS STEP REQUIRES TWO OR MORE ADULTS.

#### **STEP 11:**

With the help from at least one other adult, install two pieces **H8** Step Bushings into both **P12's**, **P8R** and **P9L** as shown in **FIGURE 11**.

Install **P15**, both sides using hardware as shown in **FIGURE 11**. Snug this hardware but do not tighten as each end of **P15** is a pivot point.

#### **PARTS REQUIRED:**

4 pcs - H3 55mm Allen Head Bolt

8 pcs - H5 Flat Washer

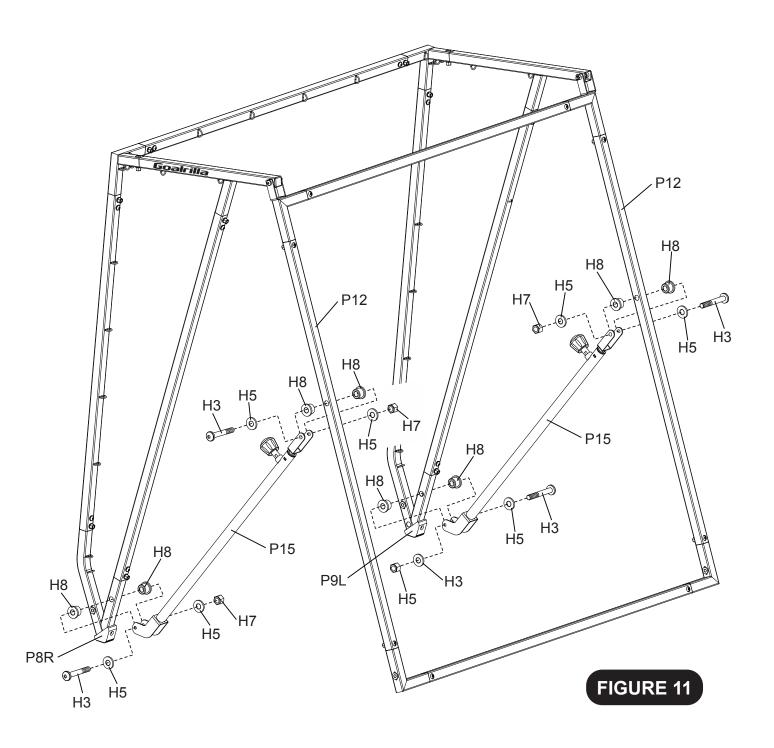
4 pcs - H7 Locknut

8 pcs - **H8** Plastic Step Bushing

2 pcs - **P15** Angle Adjusting
Telescoping Assembly

1 pc - T1 Allen Wrench

1 pc - 1/2" or 13mm End Wrench





THIS STEP REQUIRES TWO OR MORE ADULTS.

#### **STEP 12:**

With the help from at least one other adult, attach P23 5" Wheels on P8R & P9L and attach P24 6" Wheels on P13L and P14R using hardware as shown in FIGURE 12.

Snug, but do not tighten these wheels as they must be able to spin freely.

#### **PARTS REQUIRED:**

4 pcs - **H4** 65mm Allen Head Bolt

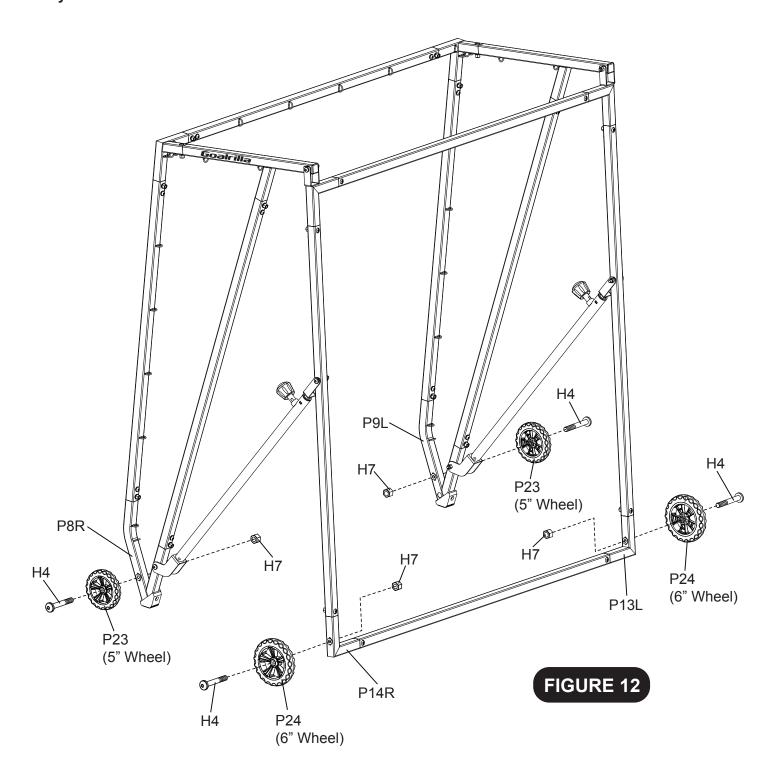
4 pcs - H7 Locknut

2 pcs - **P23** 5" Wheel

2 pcs - **P24** 6" Wheel

1 pc - T1 Allen Wrench

1 pc - 1/2" or 13mm End Wrench



#### **STEP 13:**

IMPORTANT NOTE: Both the net frame and rebound net are both square.

Please follow the **P21** Loop Connector sequence below for ease of rebound net installation (**A**, **B**, **C** and **D**).

When complete, there will be (6) loop connectors per each side.

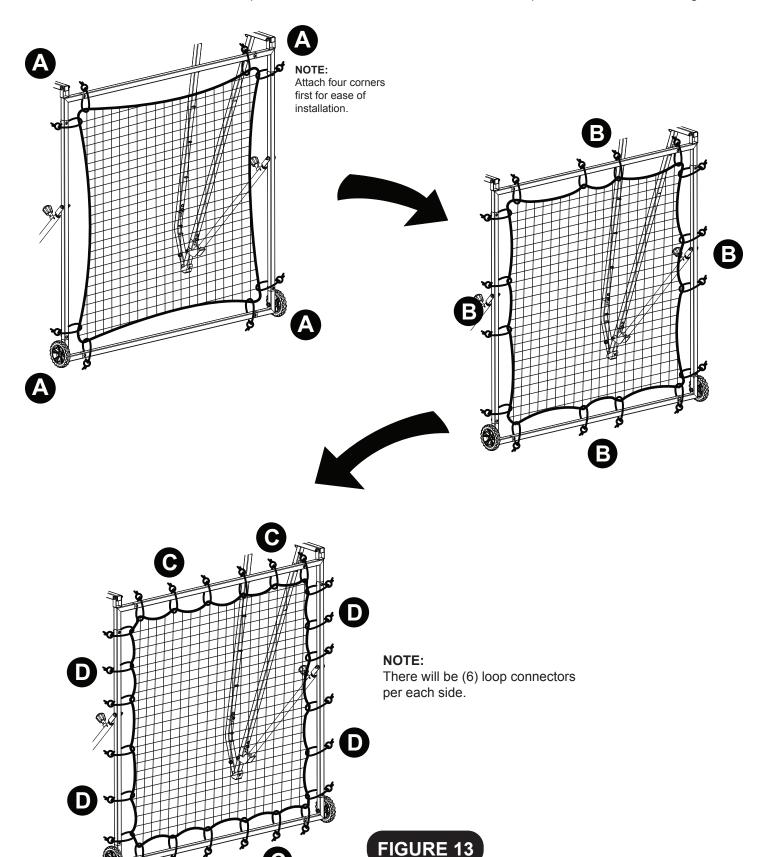
An additional adult who can squeeze the net close to the frame during the P21

Loop Connector assembly will greatly ease this net installation.

Please locate each "Ball" of the loop connector in "back" of the frame when loop connector is hooked together.

# PARTS REQUIRED: 24 pcs - P21 Bungee Ball Loop

Connector
1 pc - **P22** Rebound Net



#### **INSTRUCTIONS**

To move the product, flip the dampening net up and over the back of the goal net to avoid tripping. Grab the top middle of the product (orange cross bar) and carefully tip toward your body until the wheels engage the ground. Move to desired location and tip product back into position.

To change the angle of the rebounder, 2 persons are required. Position one person on each side of the rebounder. In unison, firmly grasp frame (beneath the pivoting bracket) and pull spring locks upwards so that they disengage from their locking holes. While continuing to grasp the frame, slowly raise or lower the rebounder while keeping the wheels in contact / a few inches from the ground until the desired angle is reached. Release the spring locks and continue to adjust the angle until a click is heard from both spring locks, this will signify that the trainer is now locked in position.

### CARE AND MAINTENANCE

- Before each use, check bungee cord, netting and fabric for tears and fraying. Replace if necessary.
- Before each use, check nuts and bolts for proper tightness.
- The frame is powder coated, If rust should appear, remove loose paint, sand lightly and paint with exterior flat matte finish enamel paint.
- Keep covered or take inside during windy/stormy days.
- Keep the dampening net down to extend the life of the fabric.

## **PRODUCT PARTS LIST**

TR2001W / F

PARTS#	KEY#	DESCRIPTION	QTY.
TR2001-H1	H1	M8 x 20mm Allen Head Bolt	20
TR2001-H2	H2	M8 x 40mm Allen Head Bolt	20
TR2001-H3 TR2001-H4	H3 H4	M8 x 55mm Allen Head Bolt M8 x 65mm Allen Head Bolt	6 4
TR2001-H5	H5	M8 x 16mm Flat Washer	52
TR2001-H6	H6	M8 Lock Washer	40
TR2001-H7	H7	M8 Locknut	30
TR2001-H8	Н8	M8 x 20mm Plastic Step Bushing (20pcs)	0
		- Preinstalled - Customer Installed	8 12
TR2001-T1	T1	M8 Allen Wrench (5mm)	1
TR2001-P1L	P1L	Front Top Left Corner	1
TR2001-P2R	P2R	Front Top Right Corner	1
TR2001-P3 TR2001-P4	P3	Front Top Cross Beam Front Side Post	1 2
TR2001-P4	P4 P5L	Top Left Side Support Beam	1
TR2001-P6R	P6R	Top Right Side Support Beam	i
TR2001-P7A	P7A	Top Back Rebounder Beam	1
TR2001-P7B	P7B	Bottom Back Rebounder Beam	1
TR2001-P8R	P8R	Goal Net Support Beam	2 1
TR2001-10K	P9L	Right Front Post Leg Left Front Post Leg	1
TR2001-P10R	P10R	Back Top Right Corner	i
TR2001-P11L	P11L	Back Top Left Corner	1
TR2001-P12	P12	Left & Right Back Rebounder Side Beam	
TR2001-P13L TR2001-P14R	P13L P14R	Back Left Bottom Corner Back Right Bottom Corner	1 1
TR2001-P15	P15	Angle Adjusting Telescoping Assembly	2
TR2001-P16	P16	Ball Dampening Net	1
TR2001-P17	P17	Goal & Side Net Assembly	1
TR2001-P18	P18	Fiberglass Rod (set)	]
TR2001-P19 TR2001-P20	P19 P20	74-3/4" Ball Dampening Net Cord 86-1/2" Side Net Cord	1 2
TR2001-P21	P21	Bungee Ball Loop Connector	24
TR2000-P22	P22	Rebound Net (1 Use - 1 for future use)	
TR2000-P23	P23	5" Wheel	2 2 2
TR2000-P24 TR2001-C1	P24 C1	6" Wheel Front Feet (included Screws)	2
TR2001-C1	K1	Hardware Kit	1
TR2001-M1	M1	Owner's Manual	1

To purchase these parts, please contact Escalade Sports Customer Service

#### 1(ONE) YEAR LIMITED WARRANTY

This consumer warranty extends to the original consumer purchase of any Escalade® Sports Product (hereinafter referred to as the "Product").

**WARRANTY COVERAGE:** Escalade® Sports warrants to the original Consumer Purchaser that any Product of its manufacture is free from defects in material and workmanship. THIS WARRANTY IS VOID IF THE PRODUCT HAS BEEN DAMAGED BY ACCIDENT, UNREASONABLE USE, NEGLIGENCE, IMPROPER SERVICE, FAILURE TO FOLLOW INSTRUCTIONS PROVIDED WITH THE PRODUCT OR OTHER CAUSES NOT ARISING OUT OF DEFECTS IN MATERIAL OR WORKMANSHIP.

Subject to proper installation and normal use, Escalade ® Sports warrants, subject to the limitations below, to the original retail purchaser all structural components of the All Season Trainer™ to be free of defects in material and workmanship for the duration of ownership by the original retail purchaser.

Merchandise must be shipped prepaid with a copy of proof of purchase to Escalade® Sports factory for examination to determine if the trainer needs to be repaired or replaced. Any labor costs, travel expenses and any other changes involved in the removal, installation or replacement of the defective/repaired parts from/to your All Season Trainer™ will be the purchaser's responsibility. Shipping charges for replaced or warranted merchandise sent back to the customer from Escalade® Sports factory must be prepaid by the customer in advance. If not, the replacement shipment will be sent out collect.

Escalade® Sports reserves the right to examine photographs or physical evidence of merchandise claimed to be defective, and to recover said merchandise, prior to authorization of warranty claims. A "Returned Goods Authorization" number may be required, please call for details (see information below) prior to the return of any photographs or merchandise.

This five year limited warranty is expressly in lieu of all warranties, expressed or implied, including warranties of merchantability or fitness for use. Escalade® Sports does not assume or authorize any person or representative to assume for us, any other liability in connection with the sale of our products.

The remedy of repair or replacement stated above is Escalade® Sports exclusive remedy. Escalade® Sports will not be liable for any other damages or expenses which may incur, including but not limited to incidental or consequential damages. Escalade® Sports assumes no other obligations or liability on the part of the purchaser, and Escalade® Sports neither assumes nor authorizes any other person to assume for it any other liability in connection with the goods sold.

This warranty shall not apply in any manner to parts or accessories not manufactured by Escalade® Sports.

#### NOT COVERED BY THIS 1(ONE) YEAR LIMITED WARRANTY

- Fiberglass Rod, Ball Dampening Net Cord, Side Net Cord, Bungee Ball Loop connector and rebound net are warranted for a period of 60 days from the original purchase under normal use and proper care.
- Any merchandise subjected to abuse, negligence, improper installation, vandalism, acts of God, alteration of product, or any other events beyond the control of Escalade® Sports.
- Paint or rusted parts. If rust should appear, remove loose paint, sand lightly, primer and paint anything black with black exterior flat matte finish enamel paint, and anything orange with orange exterior gloss enamel paint.
- Shipping charges both ways. Note: Any merchandise shipped to Escalade® Sports collect will be refused.
- Dealer service charges, labor charges and travel expenses associated with replacement of repair of warranty item.

WARRANTY DISCLAIMERS: ANY IMPLIED WARRANTIES ARISING OUT OF THIS SALE, INCLUDING BUT NOT LIMITED TO THE IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE, ARE LIMITED IN DURATION. ESCALADE® SPORTS SHALL NOT BE LIABLE FOR LOSS OF USE OF THE PRODUCT OR OTHER CONSEQUENTIAL OR INCIDENTAL COSTS. EXPENSES OR DAMAGES INCURRED BY THE CONSUMER OF ANY OTHER USE.

Some states do not allow the exclusion or limitation of implied warranties or consequential or incidental damages, so the above limitations or exclusions may not apply to you. LEGAL REMEDIES: This warranty gives you specific legal rights, and you may also have other rights which may vary from state to state.

#### WARRANTY GUIDELINES IS REQUIRED FOR ALL WARRANTY CLAIMS

- 1. Proof of Purchase (original retail purchaser) is required for all warranty claims.
- Call or write Escalade® Sports to receive a Return Authorization # and determine specific needs. Phone: 1-888-USA-GOAL / Warranty Dept. or Write Escalade® Sports at: Escalade® Sports -P.O. Box 889, Evansville, IN 47706 -Attn: Warranty Dept. or E-mail us at: customerservice@escaladesports.com