



THE TOUGHEST TRAINING SYSTEM ON THE PLANET.

MODEL NO.

TR2000W  
TR2000F

MULTI SPORTS TRAINER

## OWNER'S MANUAL

1. Read this manual carefully before starting assembly. Read each step completely before beginning each step.
2. Some smaller parts may be shipped inside larger parts. Check inside all parts and cartons before assembling or ordering parts.
3. If hardware is tightened too soon, mounting holes may not align and parts may not easily fit together. Leave bolts or locknuts slightly loose until you are instructed to tighten them.
4. **Tools required for assembly:**

|                                 |                              |                       |
|---------------------------------|------------------------------|-----------------------|
| Allen Wrench T1 & T2 (Included) | 13mm or 1/2" Open End Wrench | 5/16" Open End Wrench |
| Rubber Hammer                   | 16mm or 5/8" Open End Wrench |                       |
5. To make assembly as easy as possible, place all parts of the trainer in a cleared area and remove the packaging material. Organize all parts as per parts identifier in the assembly manual. Do not dispose of the packing material until assembly is completed.
6. Avoid scratching metal tube parts during the assembly process.
7. During assembly - Pivot points are to be "snug" tight only and must pivot freely.  
"Fixed" connections should be tightened tight.
8. Take time to correctly orientate parts exactly as per each assembly diagram.
9. Save this instruction in the event that the manufacturer has to be contacted for replacement parts.

## Please Do Not Return This Product To The Store!

Contact Escalade® Sports customer service department at:

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Fax: 1-866-873-3536 Toll-Free!

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ESCALADE®  
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2L-7222-00

Escalade® Sport products may be manufactured and/or licensed under the following patents.

6419596, 6179733, 5919102, 5071120, 4798381, 4424968, D326128

Additional patents may be pending. One or more of the listed patents and/or pending patents may cover specific product.

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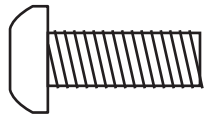
# WARNING

**FAILURE TO FOLLOW THESE SAFETY INSTRUCTIONS MAY RESULT IN SERIOUS INJURY AND/OR PROPERTY DAMAGE**

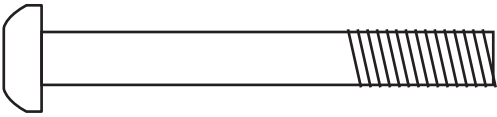
Owner must ensure that all users know and follow these rules for safe operation of the product.

- **Product is recommended for children 9 years of age and older.**
- **Strangulation hazard, keep young children away from the Bungee cords, netting and safety cable.**
- **Do not climb or jump on any part of the product including the rebound net.**
- **Product can tip in wind speeds above 30 mph. Do not use in gusty or severe winds. It is recommended to store indoors during windy/stormy days.**
- **Never use the rebounder side and goal side at the same time.**
- **Balls can come back off the rebound net and frame at high speeds. Be prepared to catch the ball.**
- **During play, do not wear jewelry (rings, watches, necklaces, etc.) Objects may entangle in the net.**
- **Keep hands away from rubber bumper closing stops at the top of the rebounder when moving or tipping the product. Hands can get pinched.**
- **2 persons are required to change the angle on the rebounder.**
- **When changing the angle on the rebounder, control the rebounder at all times and do not release until the both pins are in the angle adjustment brackets.**
- **During the adjustment process, all wheels must remain within a few inches of the ground.**
- **Check product before each use for loose hardware, signs of rust and instability. Repair before each use. Never play on damaged equipment.**

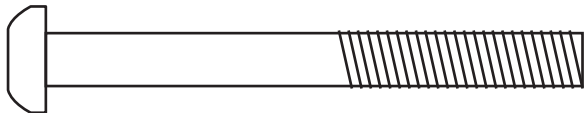
# HARDWARE IDENTIFIER (To Scale)



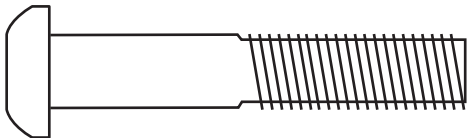
H1 - M8 x 20mm  
Allen Head Bolt (22 pcs)



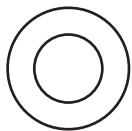
H2 - M8 x 60mm  
Allen Head Bolt (4 pcs)



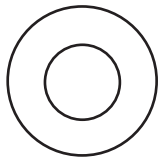
H3 - M8 x 71mm  
Allen Head Bolt (4 pcs)



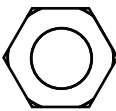
H4 - M10 x 55mm  
Allen Head Bolt (4 pcs)



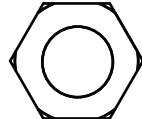
H5 - M8 x 16mm  
Flat Washer  
(34 pcs)



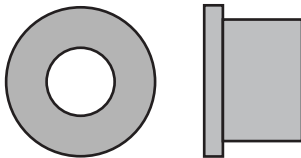
H6 - M10 x 20mm  
Flat Washer  
(12 pcs)



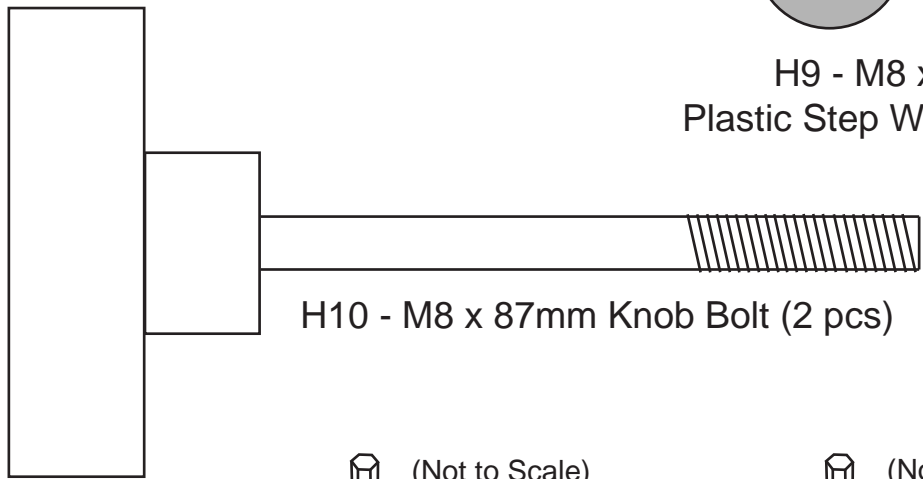
H7 - M8 Locknut  
(16 pcs)



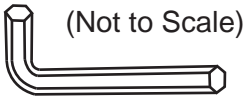
H8 - M10 Locknut  
(4 pcs)



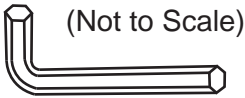
H9 - M8 x 20mm  
Plastic Step Washer (8 pcs)



H10 - M8 x 87mm Knob Bolt (2 pcs)

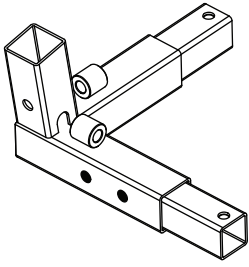


T1 - M8 Allen Wrench  
(1 pc)

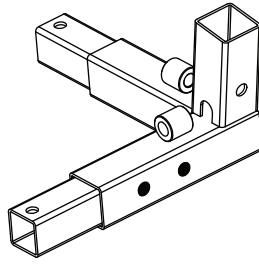


T2 - M10 Allen Wrench  
(1 pc)

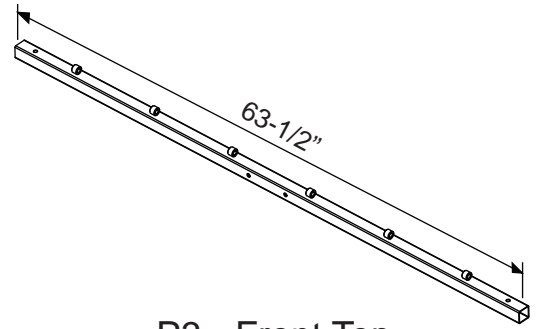
# PARTS IDENTIFIER



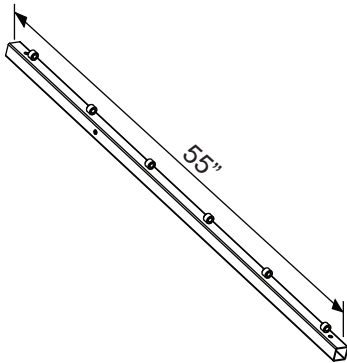
P1L - Front Top  
Left Corner (1 pc)



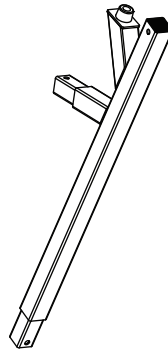
P2R - Front Top  
Right Corner (1 pc)



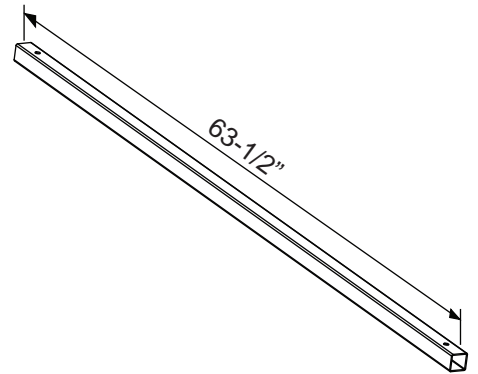
P3 - Front Top  
Cross Beam (1 pc)



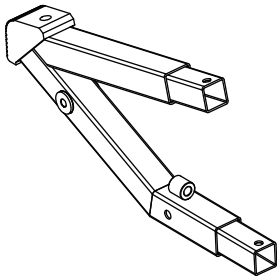
P4 - Front Side  
Post (2 pcs)



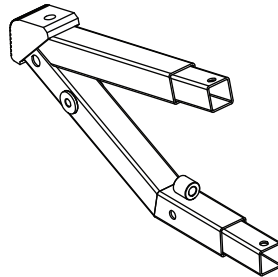
P5 - Top Side Support  
Beam (2 pcs)



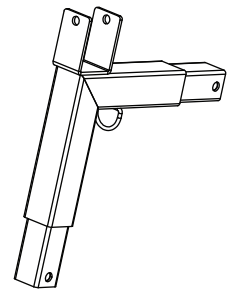
P6 - Side Goal Support  
Beam (2 pcs) and  
Bottom Angle Changing  
Connection Beam (1 pc)



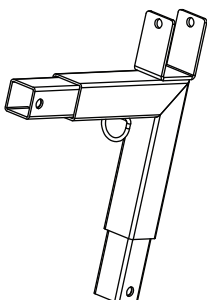
P7L - Front Left  
Post Leg (1 pc)



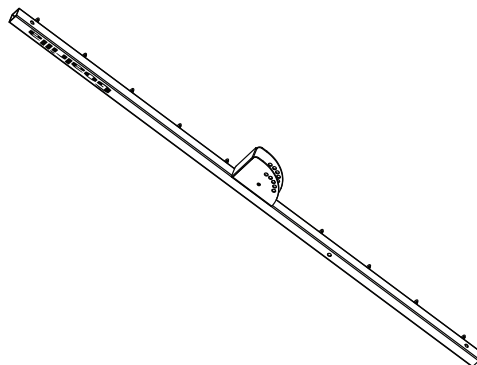
P8R - Front Right  
Post Leg (1 pc)



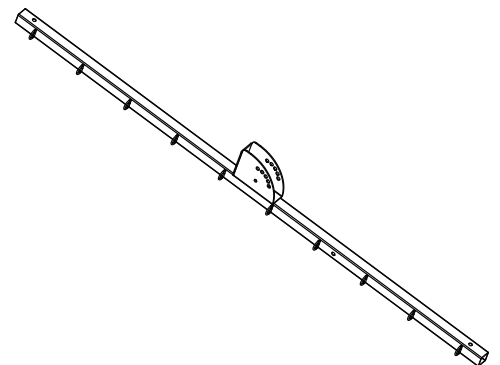
P9L - Back Top  
Left Corner (1 pc)



P10R - Back Top  
Right Corner (1 pc)



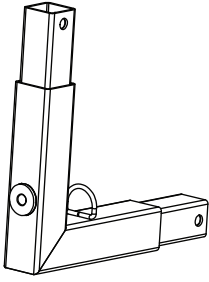
P11L - Back Left Side  
Rebounder Beam (1 pc)



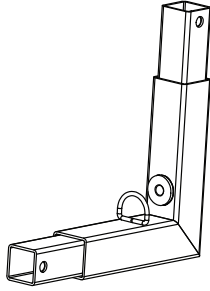
P12R - Back Right Side  
Rebounder Beam (1 pc)



# PARTS IDENTIFIER

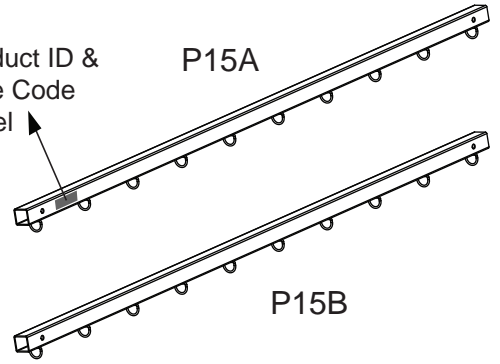


P13L - Back Left  
Bottom Corner (1 pc)

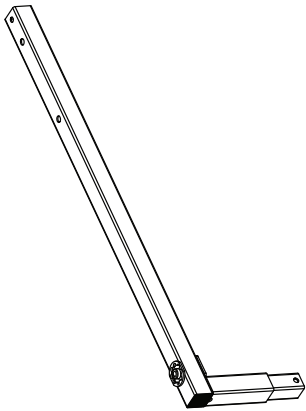


P14R - Back Right  
Bottom Corner (1 pc)

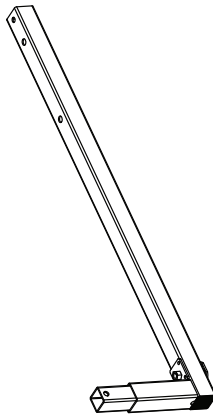
Product ID &  
Date Code  
Label



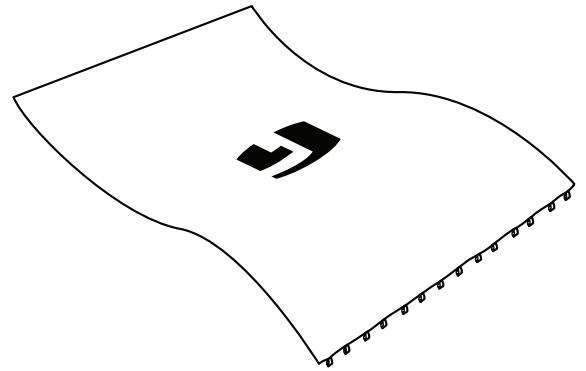
P15A - Back Top Rebounder  
Beam (1pc)  
P15B - Back Bottom Rebounder  
Beam (1pc)



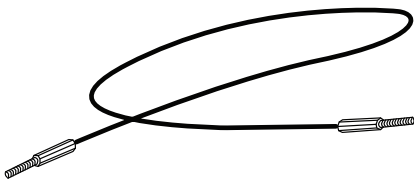
P16L - Left Side Angle  
Changing Beam (1 pc)



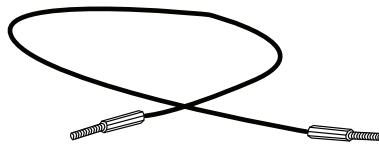
P17R - Left Side Angle  
Changing Beam (1 pc)



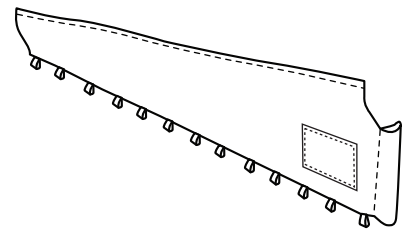
P18 - Ball Dampening Net  
(1 pc)



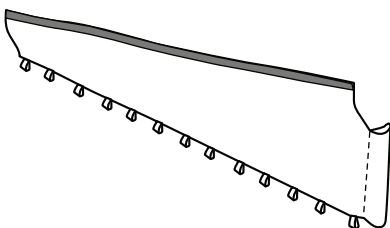
P19 - 72-1/2"  
Cable (1 pc)



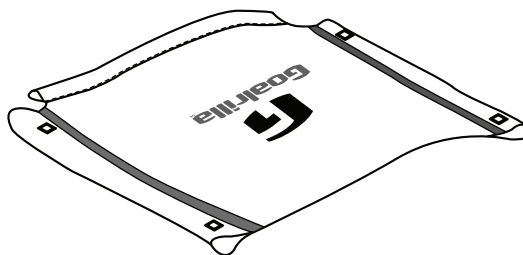
P20 - 63-3/8"  
Cable (2 pcs)



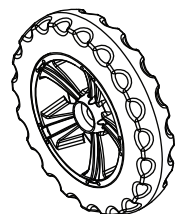
P21L - Left  
Side Net (1 pc)



P22R - Right  
Side Net (1 pc)

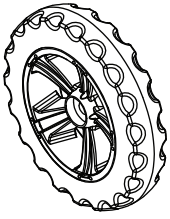


P23 - Goal Net (1 pc)

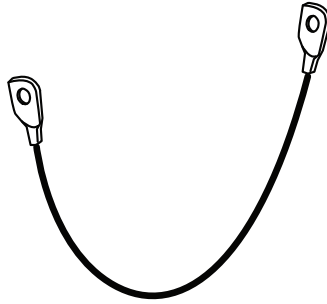


P24 - 5" Wheel (4 pcs)

# PARTS IDENTIFIER



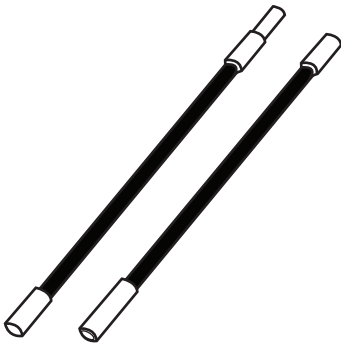
P25 - 6" Wheel  
(2 pcs)



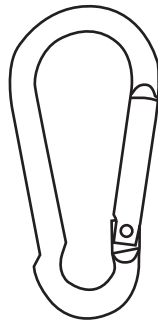
P26 - Safety Cable  
(2 pcs)



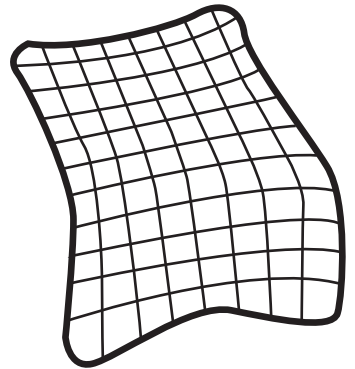
P27 - Locking Pin  
(2 pcs)



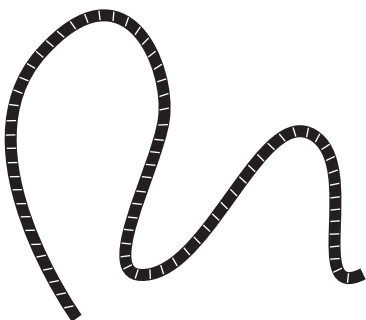
P28 - Fiberglass Rod  
(1 set)



P29 - 11pcs Aluminum  
Spring Clip / Bag (4 Bags)



P30 - Rebound Net  
(1 pc)

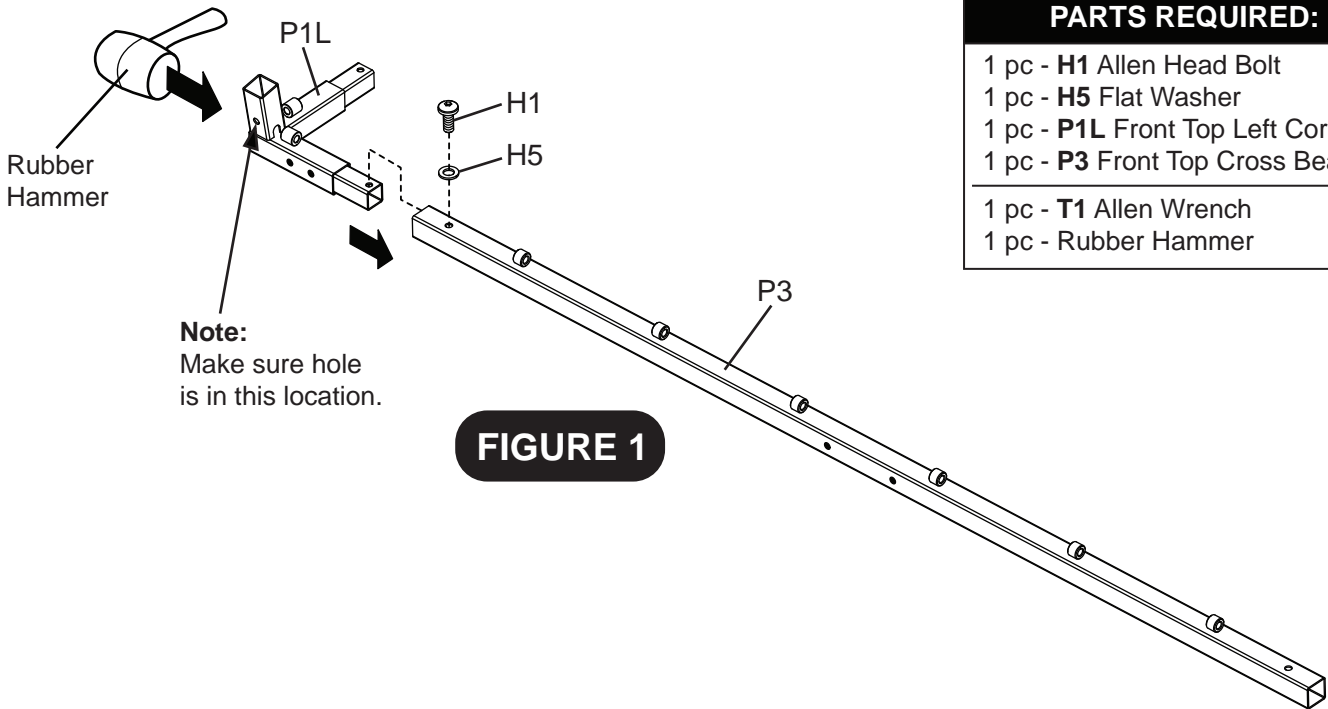


P31 - 208-1/2" Bungee  
Cord (1 pc)

**IMPORTANT!** Please study each assembly diagram and carefully read all "Notes" before working on each assembly step.

### STEP 1:

Install **P1L** into **P3** using Allen Head Bolt **H1** and Flat Washer **H5** as shown in **FIGURE 1**. Use Allen Wrench **T1** to tighten **H1** Bolt.



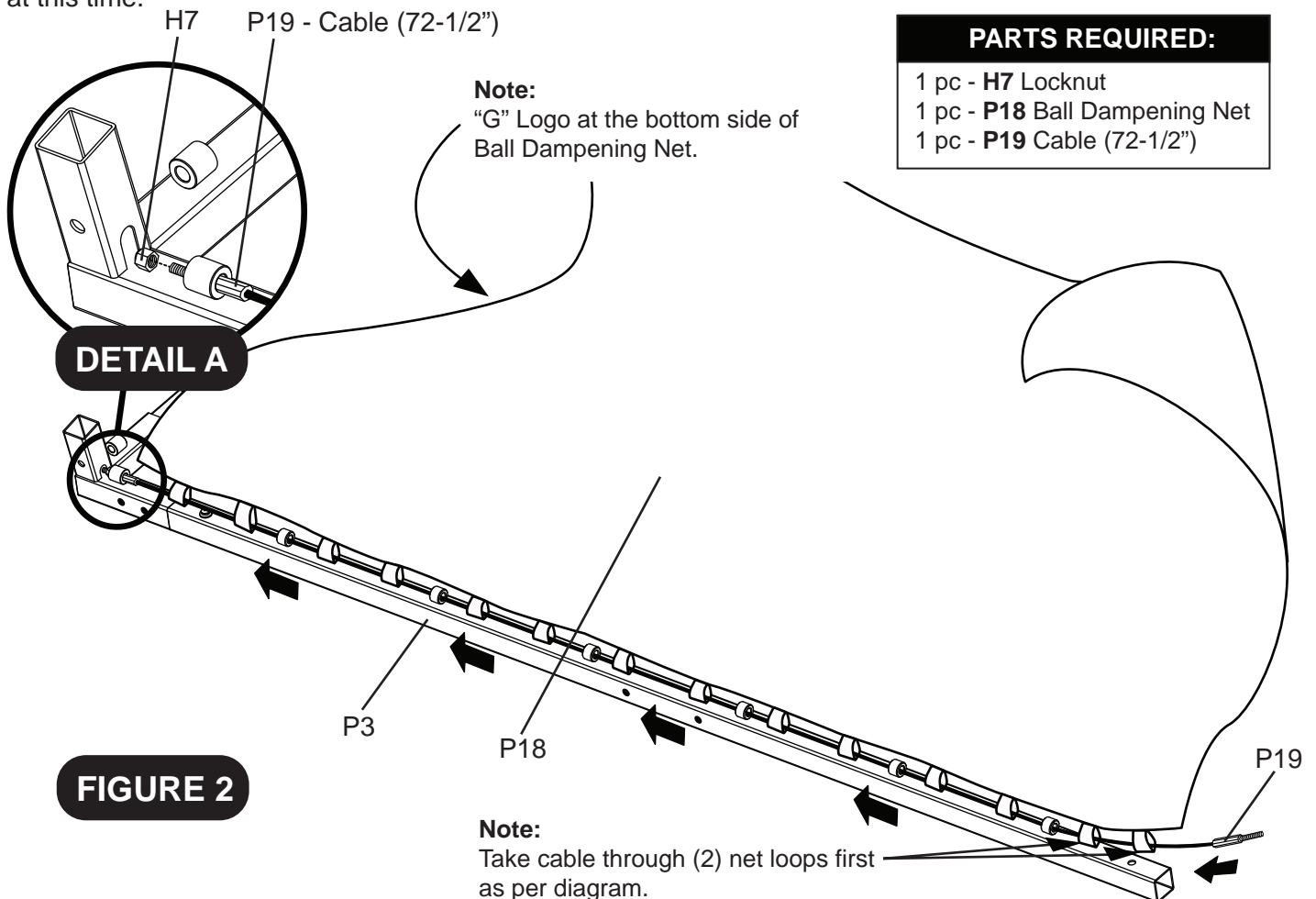
#### PARTS REQUIRED:

- |   |
|---|
| 1 pc - <b>H1</b> Allen Head Bolt        |
| 1 pc - <b>H5</b> Flat Washer            |
| 1 pc - <b>P1L</b> Front Top Left Corner |
| 1 pc - <b>P3</b> Front Top Cross Beam   |
| 1 pc - <b>T1</b> Allen Wrench           |
| 1 pc - Rubber Hammer                    |

**FIGURE 1**

### STEP 2:

Install **P19** Cable through net loops on **P18** Ball Dampening Net and steel eyelets on **P3** as per **FIGURE 2**. Install one piece **H7** Locknut onto the end of **P19** Cable as shown in **DETAIL A**. Do not tighten **H7** Locknut at this time.



#### PARTS REQUIRED:

- |                                      |
|--------------------------------------|
| 1 pc - <b>H7</b> Locknut             |
| 1 pc - <b>P18</b> Ball Dampening Net |
| 1 pc - <b>P19</b> Cable (72-1/2")    |

**FIGURE 2**

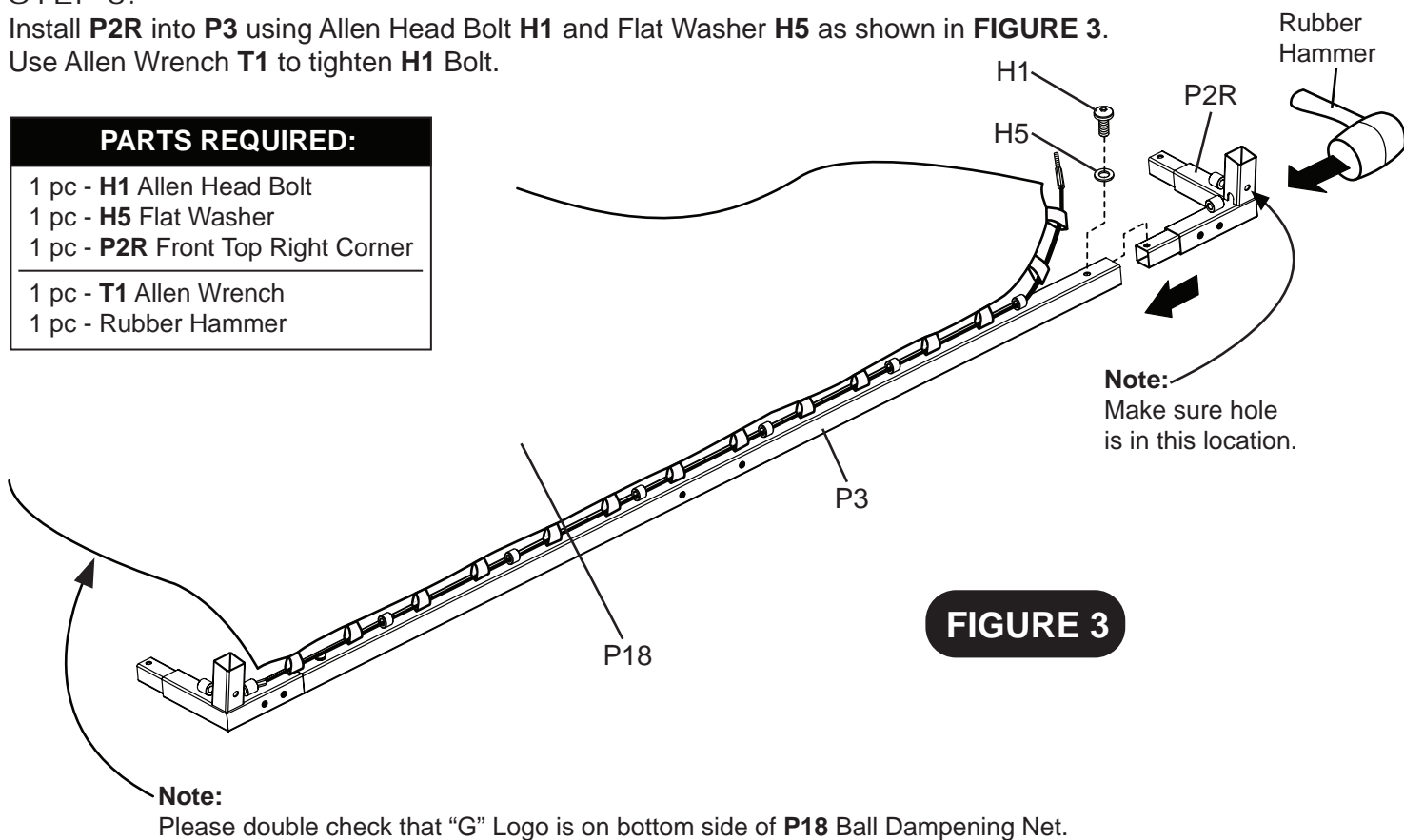
### STEP 3:

Install **P2R** into **P3** using Allen Head Bolt **H1** and Flat Washer **H5** as shown in **FIGURE 3**. Use Allen Wrench **T1** to tighten **H1** Bolt.

#### PARTS REQUIRED:

1 pc - **H1** Allen Head Bolt  
1 pc - **H5** Flat Washer  
1 pc - **P2R** Front Top Right Corner

1 pc - **T1** Allen Wrench  
1 pc - Rubber Hammer



**FIGURE 3**

### STEP 4:

Install **H7** Locknut onto other end of **P19** Cable as shown in **DETAIL B**. While holding the cable end with a 5/16" Open End Wrench, tighten **H7** Locknut on each end of **P19** Cable.

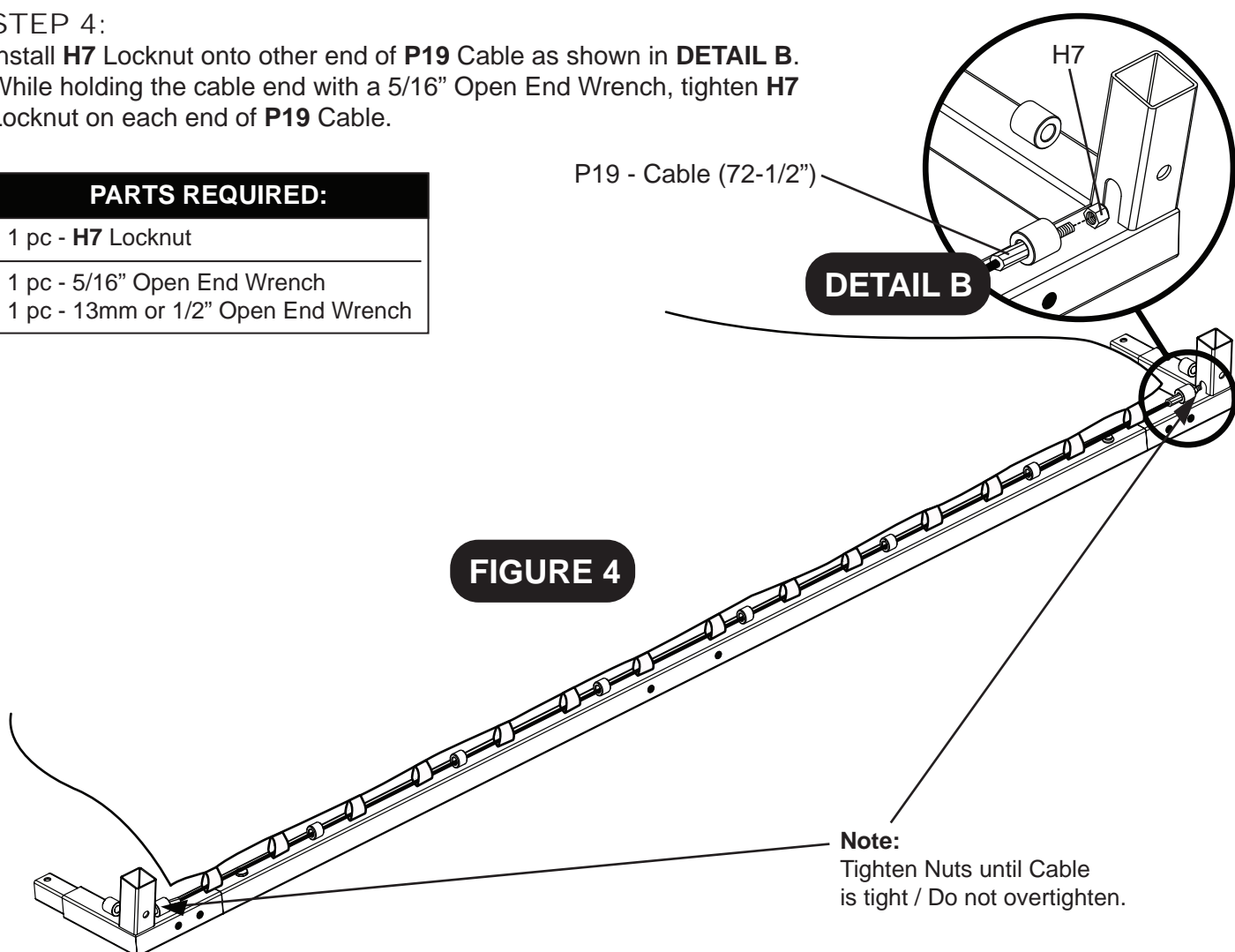
#### PARTS REQUIRED:

1 pc - **H7** Locknut  
1 pc - 5/16" Open End Wrench  
1 pc - 13mm or 1/2" Open End Wrench

**P19** - Cable (72-1/2")

**DETAIL B**

**FIGURE 4**



## STEP 5:

Install two pieces **P4** using Allen Head Bolts **H1** and Flat Washers **H5** as shown in **FIGURE 5**.

Slide **P21L** Left Side Net and **P22R** Right Side Net onto each **P5** as shown in **FIGURE 5**.

Connect each **P5** to **P1L** and **P2R** using Allen Head Bolts **H1** and Flat Washers **H5** as shown in **FIGURE 5**.

Use Allen Wrench **T1** to tighten **H1** Bolts.

### PARTS REQUIRED:

4 pcs - **H1** Allen Head Bolt

4 pcs - **H5** Flat Washer

2 pcs - **P4** Front Side Post

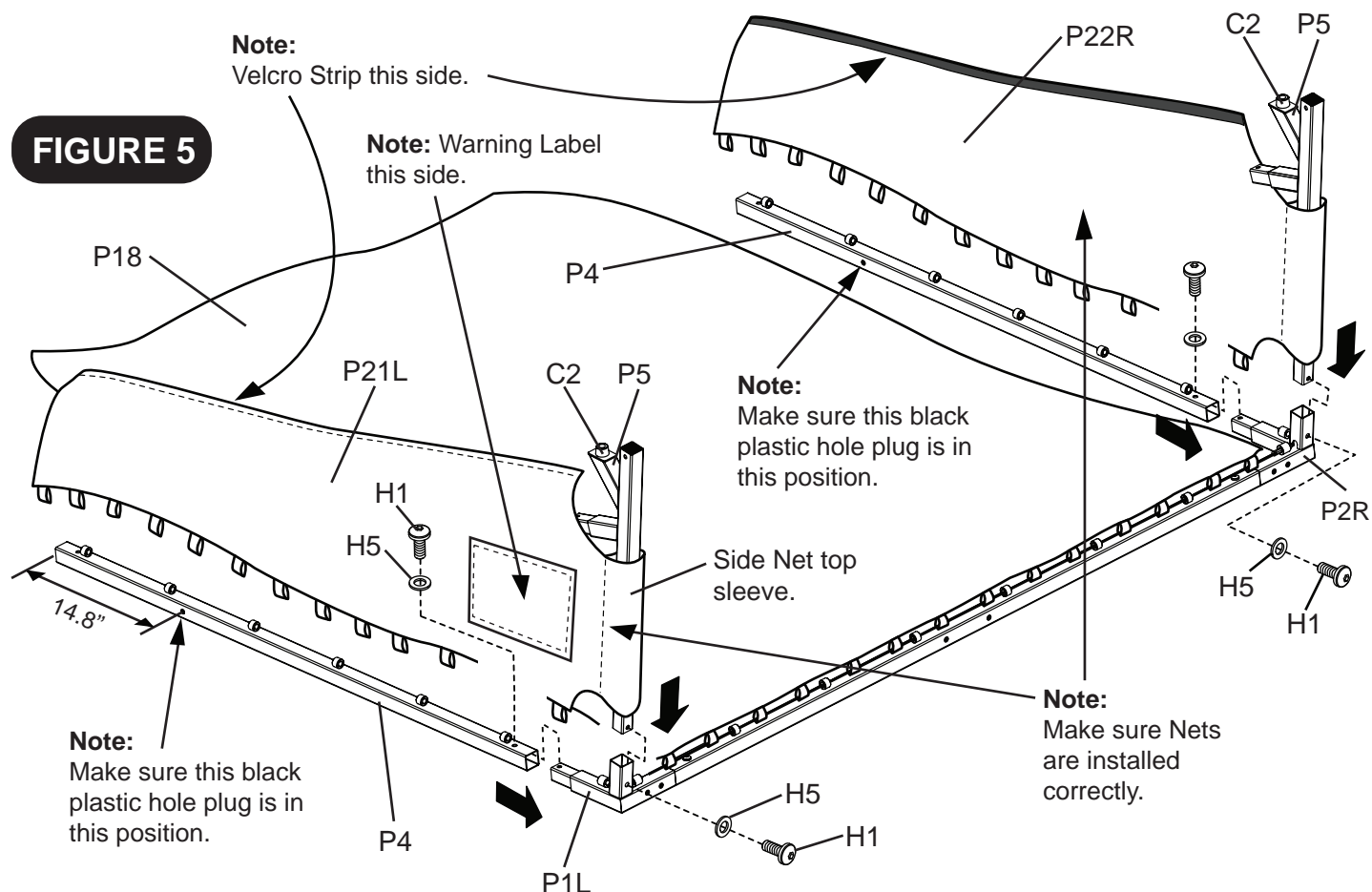
2 pcs - **P5** Top Side Support Beam

1 pc - **P21L** Left Side Net

1 pc - **P22R** Right Side Net

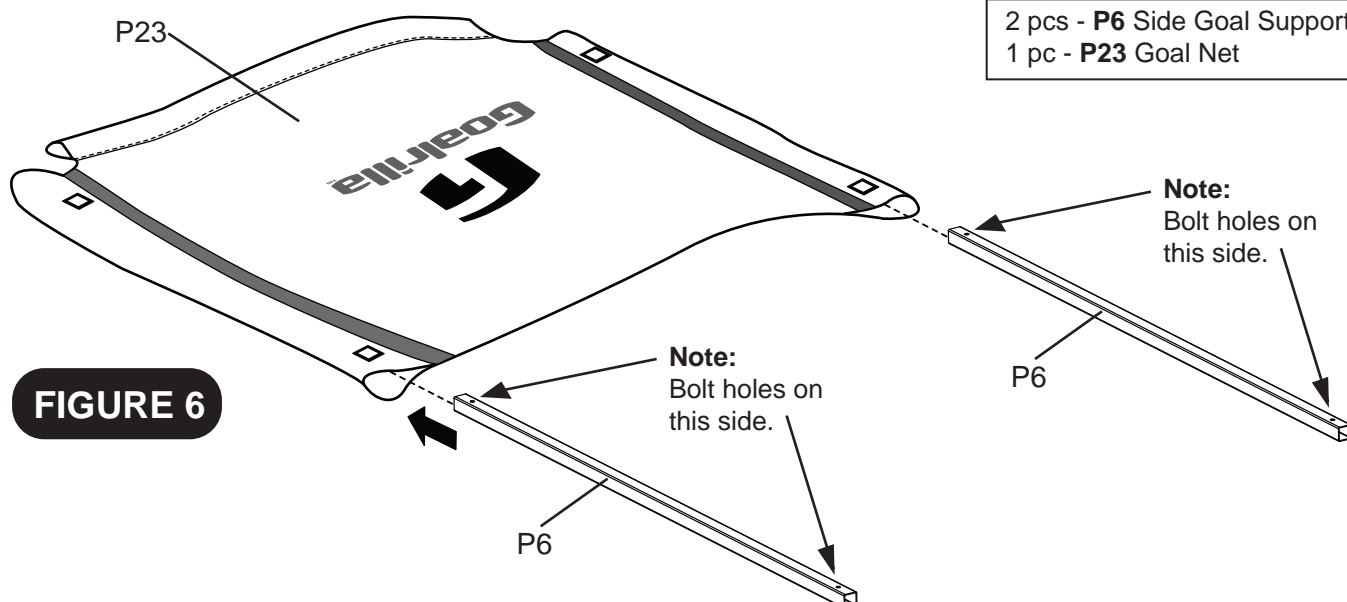
1 pc - **T1** Allen Wrench

1 pc - Rubber Hammer



## STEP 6:

Slip each **P6** into each side of **P23** Goal Net as shown in **FIGURE 6**.



### PARTS REQUIRED:

2 pcs - **P6** Side Goal Support Beam

1 pc - **P23** Goal Net

## STEP 7:

Install each **P6** onto each **P5** using Allen Head Bolt **H1** and Flat Washer **H5** as shown in **FIGURE 7**. Use Allen Wrench **T1** to tighten **H1** Bolts.

Install **P7L** and **P8R** using Allen Head Bolts **H1** and Flat Washers **H5** as shown in **FIGURE 7**. Use Allen Wrench **T1** to tighten **H1** Bolts.

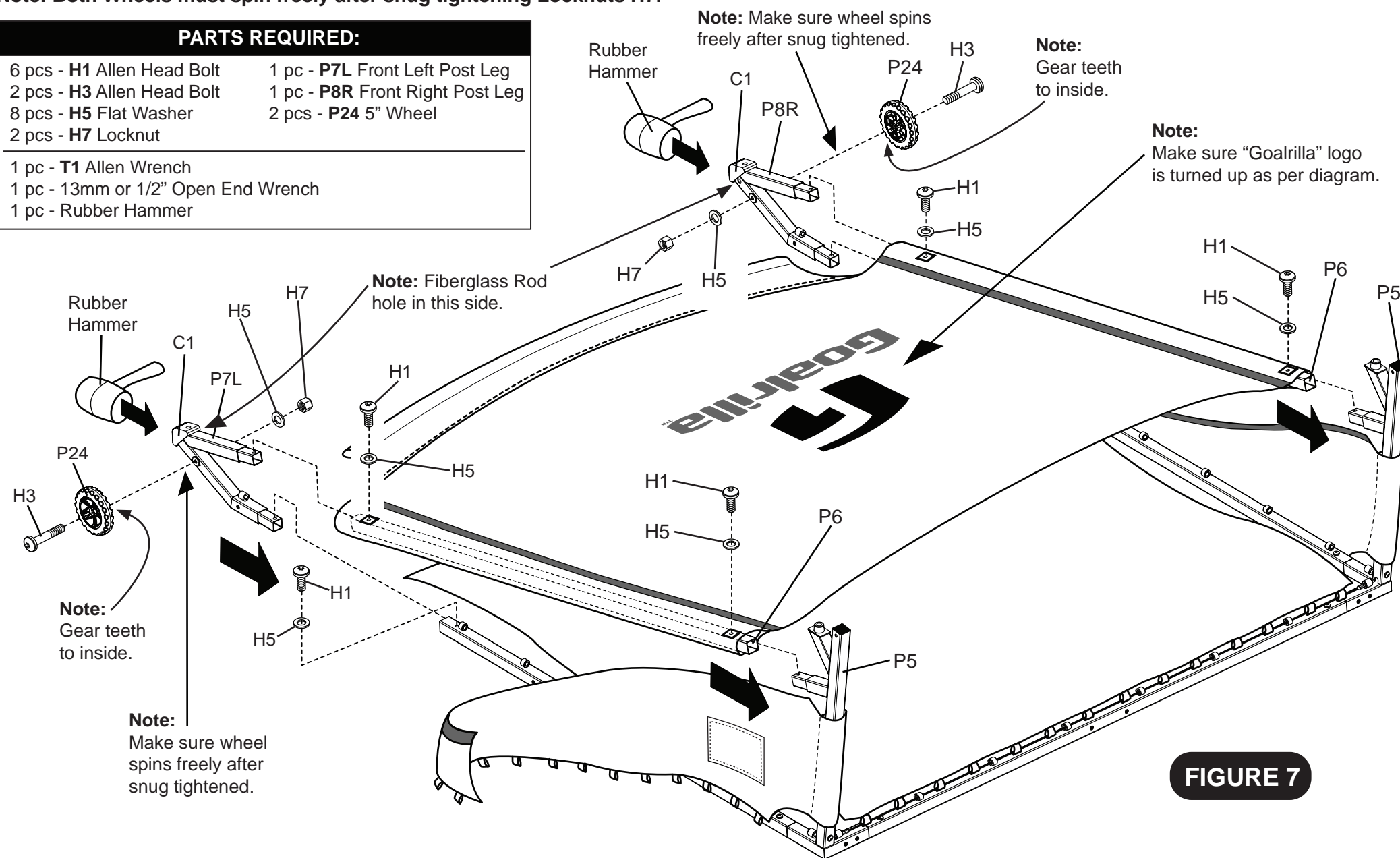
Attach **P24** 5" Wheels to **P7L** and **P8R** using Allen Head Bolts **H3**, Flat Washers **H5** and Locknuts **H7** as shown in **FIGURE 7**.

**Note: Both Wheels must spin freely after snug tightening Locknuts H7.**

### PARTS REQUIRED:

|                                   |  |
|-----------------------------------|--|
| 6 pcs - <b>H1</b> Allen Head Bolt | 1 pc - <b>P7L</b> Front Left Post Leg  |
| 2 pcs - <b>H3</b> Allen Head Bolt | 1 pc - <b>P8R</b> Front Right Post Leg |
| 8 pcs - <b>H5</b> Flat Washer     | 2 pcs - <b>P24</b> 5" Wheel            |
| 2 pcs - <b>H7</b> Locknut         |  |

|                                     |
|-------------------------------------|
| 1 pc - <b>T1</b> Allen Wrench       |
| 1 pc - 13mm or 1/2" Open End Wrench |
| 1 pc - Rubber Hammer                |



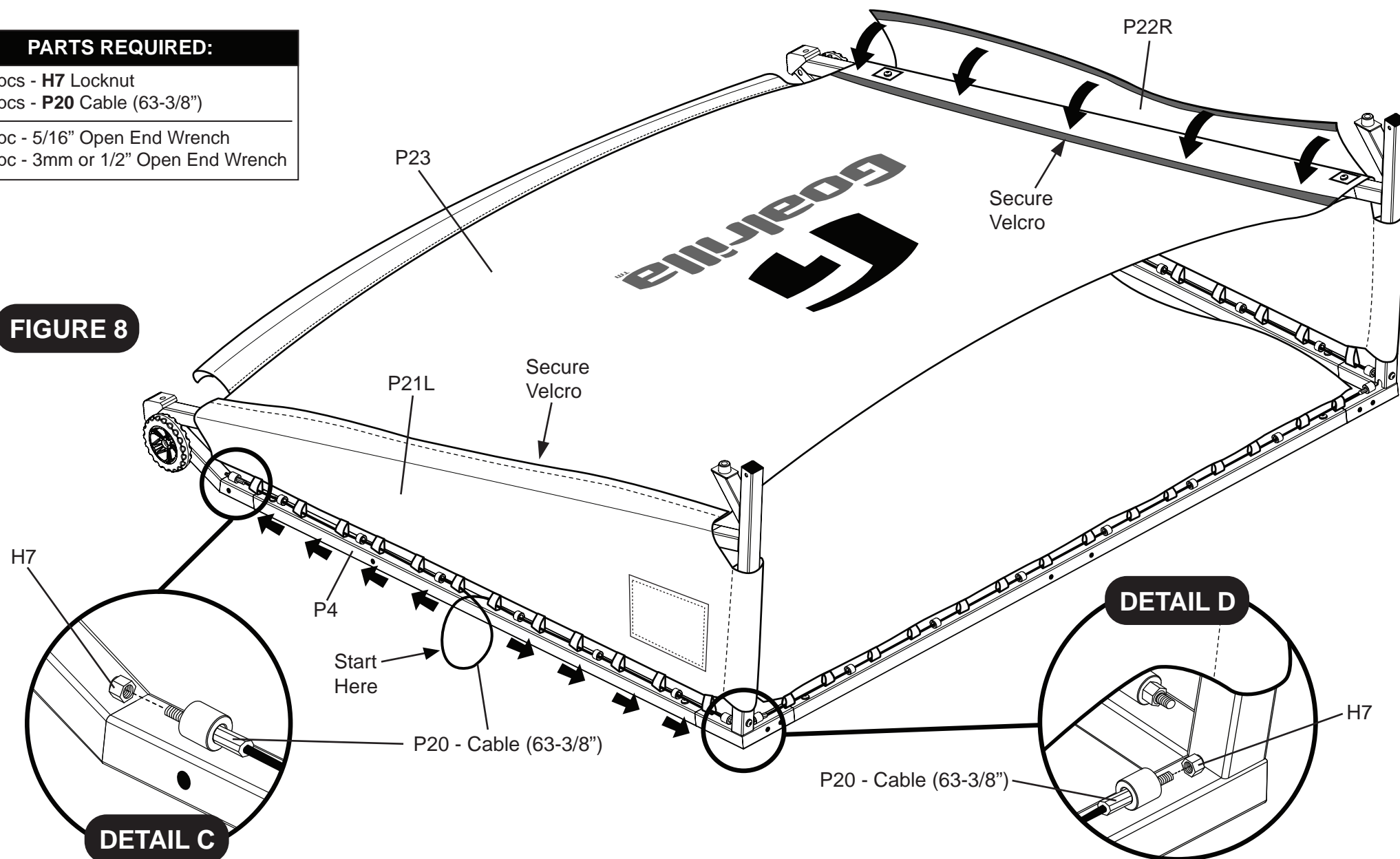
**FIGURE 7**

**STEP 8:**  
 Install **P20** Cable (both sides of unit), starting in the middle of each **P4** and sliding cable both directions through **P21L** & **P22R** Side Net loops and **P4** Side Post steel eyelets.  
 Install Locknuts **H7** on each end of **P20** Cables as shown in **DETAIL C** & **DETAIL D**. Tighten Locknuts **H7** until Cable is tight / Do not overtighten.  
 Secure velcro on Side Nets **P21L** & **P22R** to Goal Net **P23** as shown in **FIGURE 8**.

**PARTS REQUIRED:**

|                                    |
|------------------------------------|
| 4 pcs - <b>H7</b> Locknut          |
| 2 pcs - <b>P20</b> Cable (63-3/8") |
| 1 pc - 5/16" Open End Wrench       |
| 1 pc - 3mm or 1/2" Open End Wrench |

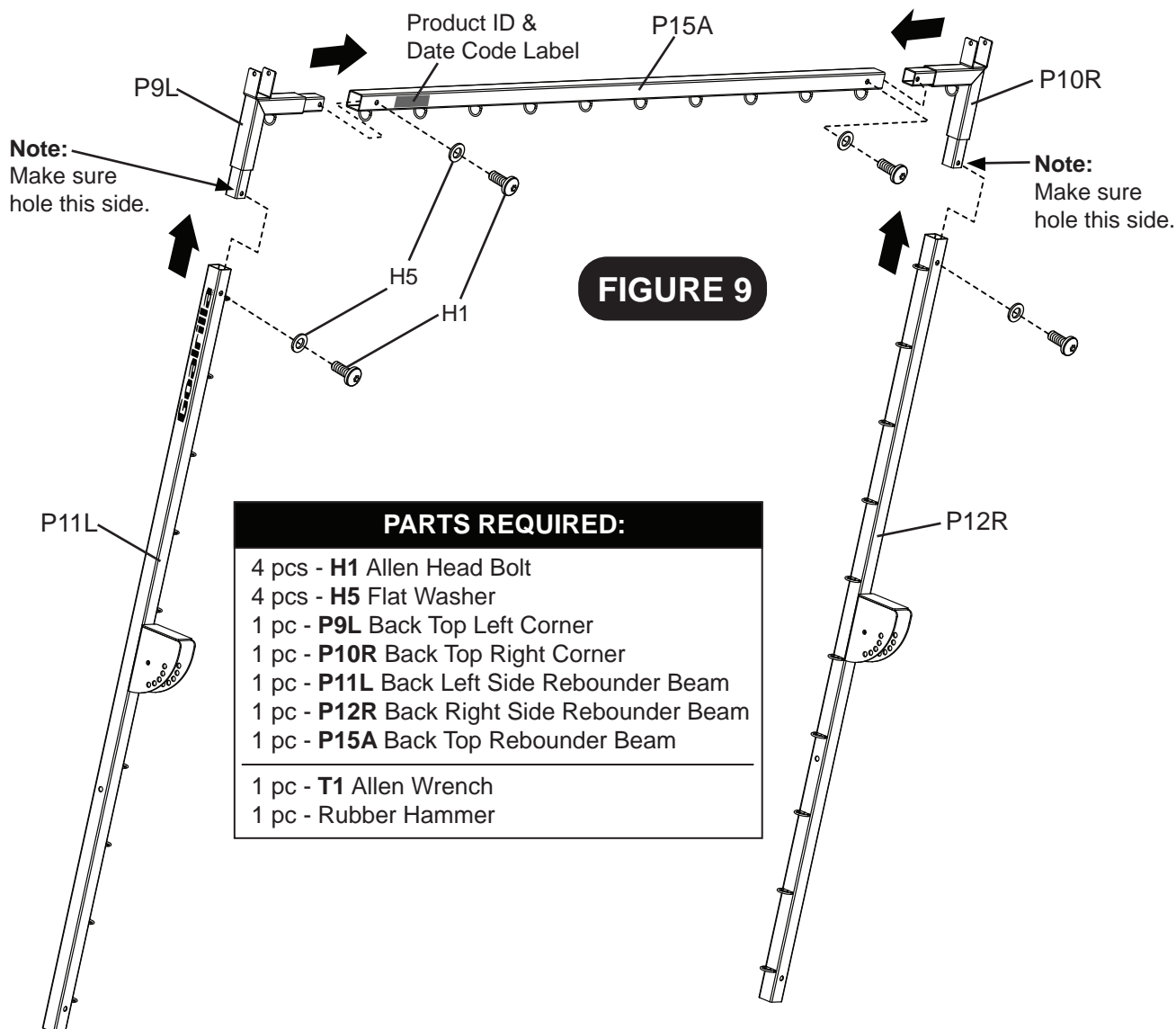
**FIGURE 8**





## STEP 9:

Install **P9L** & **P10R** onto **P15A** using Allen Head Bolts **H1** and Flat Washers **H5** as shown in **FIGURE 9**.  
Install **P11L** & **P12R** onto **P9L** & **P10R** using Allen Head Bolts **H1** and Flat Washers **H5** as shown in **FIGURE 9**.  
Use Allen Wrench **T1** to tighten all **H1** Bolts.



## STEP 10:

Install **P13L** & **P14R** onto **P15B** using Allen Head Bolts **H1** and Flat Washers **H5** as shown in **FIGURE 10**. Use Allen Wrench **T1** to tighten **H1** Bolts.

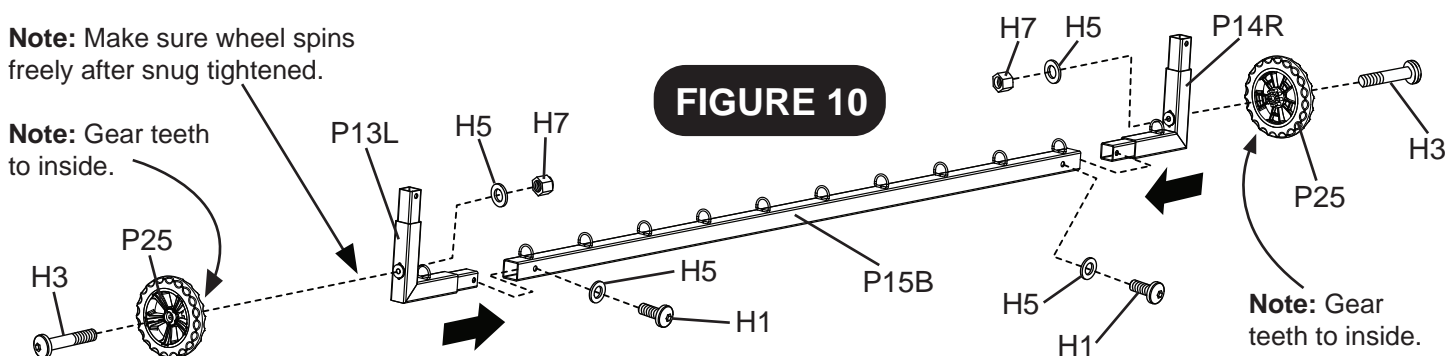
Attach **P25** 6" Wheel using Allen Head Bolts **H3**, Flat Washers **H5** and Locknuts **H7** as shown in **FIGURE 10**.

**Note: Both wheels must spin freely after snug tightening H7 Locknuts.**

| PARTS REQUIRED:                   |   |                                     |
|-----------------------------------|---|-------------------------------------|
| 2 pcs - <b>H1</b> Allen Head Bolt | 1 pc - <b>P13L</b> Back Left Bottom Corner    | 1 pc - <b>T1</b> Allen Wrench       |
| 2 pcs - <b>H3</b> Allen Head Bolt | 1 pc - <b>P14R</b> Back Right Bottom Corner   | 1 pc - 13mm or 1/2" Open End Wrench |
| 4 pcs - <b>H5</b> Flat Washer     | 1 pc - <b>P15B</b> Back Bottom Rebounder Beam | 1 pc - Rubber Hammer                |
| 2 pcs - <b>H7</b> Locknut         | 2 pcs - <b>P25</b> 6" Wheel                   |                                     |

**Note:** Make sure wheel spins freely after snug tightened.

**Note:** Gear teeth to inside.

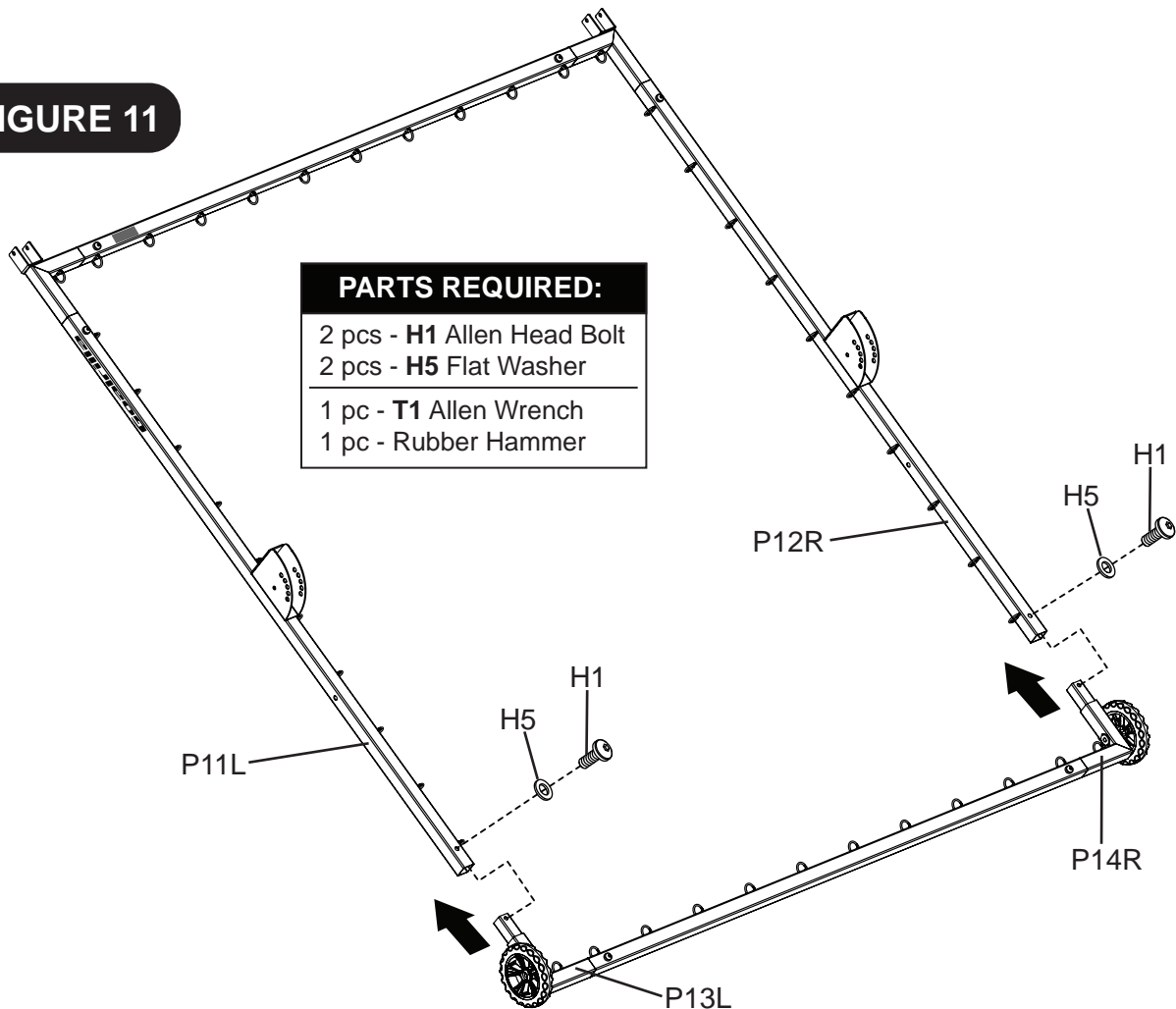




## STEP 11:

Connect the previous **STEP 9** and **STEP 10** assemblies using Allen Head Bolts **H1** and Flat Washers **H5** as shown in **FIGURE 11**. Use Allen Wrench **T1** to tighten **H1** Bolts.

**FIGURE 11**



## STEP 12:

Attach **P16L** and **P17R** onto **P6** using Allen Head Bolts **H1** and Flat Washers **H5** as shown in **FIGURE 12**. Use Allen Wrench **T1** to tighten **H1** Bolts.

Attach **P24** 5" Wheels using Knob Bolts **H10** and Locknuts **H7** as shown in **FIGURE 12**.

**Note:** Tighten **H7** Locknut only until is "flush" with the end of **H10** Knob Bolt.

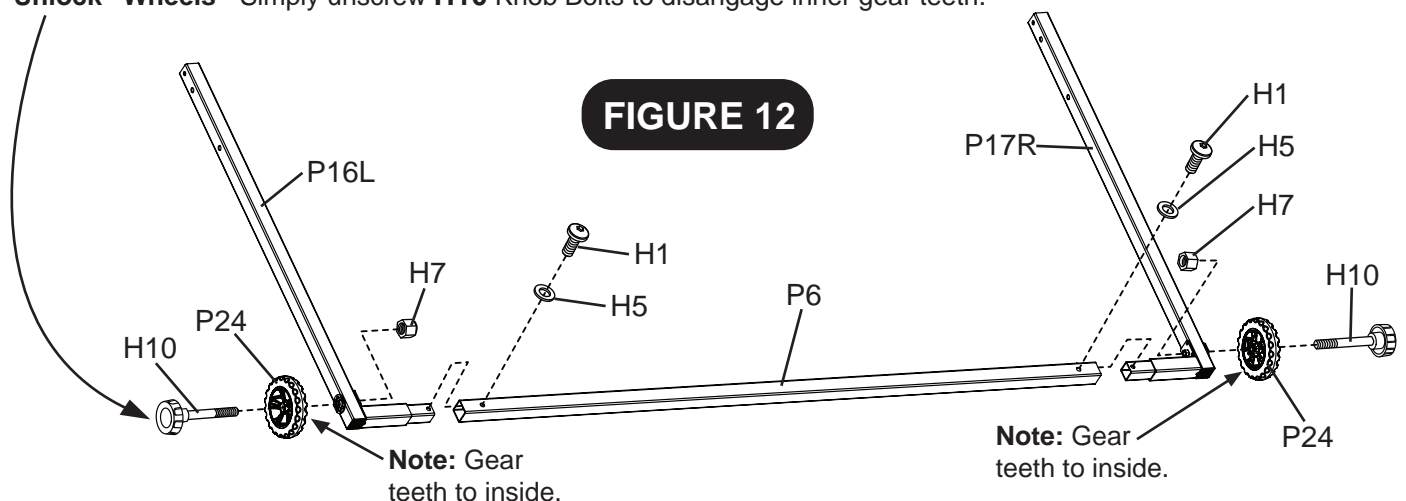
### PARTS REQUIRED:

|                                   |  |                                     |
|-----------------------------------|--|-------------------------------------|
| 2 pcs - <b>H1</b> Allen Head Bolt | 1 pc - <b>P6</b> Bottom Angle Changing Connection Beam | 1 pc - <b>T1</b> Allen Wrench       |
| 2 pcs - <b>H5</b> Flat Washer     | 1 pc - <b>P16L</b> Left Side Angle Changing Beam       | 1 pc - 13mm or 1/2" Open End Wrench |
| 2 pcs - <b>H7</b> Locknut         | 1 pc - <b>P17R</b> Right Side Angle Changing Beam      | 1 pc - Rubber Hammer                |
| 2 pcs - <b>H10</b> Knob Bolt      | 2 pcs - <b>P24</b> 5" Wheel                            |                                     |

**To "Lock" Wheels** - Tighten **H10** Knob Bolts until the inner **P24** gear teeth fully engage the gear teeth on **P16L** & **P17R**.

**To "Unlock" Wheels** - Simply unscrew **H10** Knob Bolts to disengage inner gear teeth.

**FIGURE 12**





## WARNING:

THIS STEP REQUIRES TWO OR MORE ADULTS.

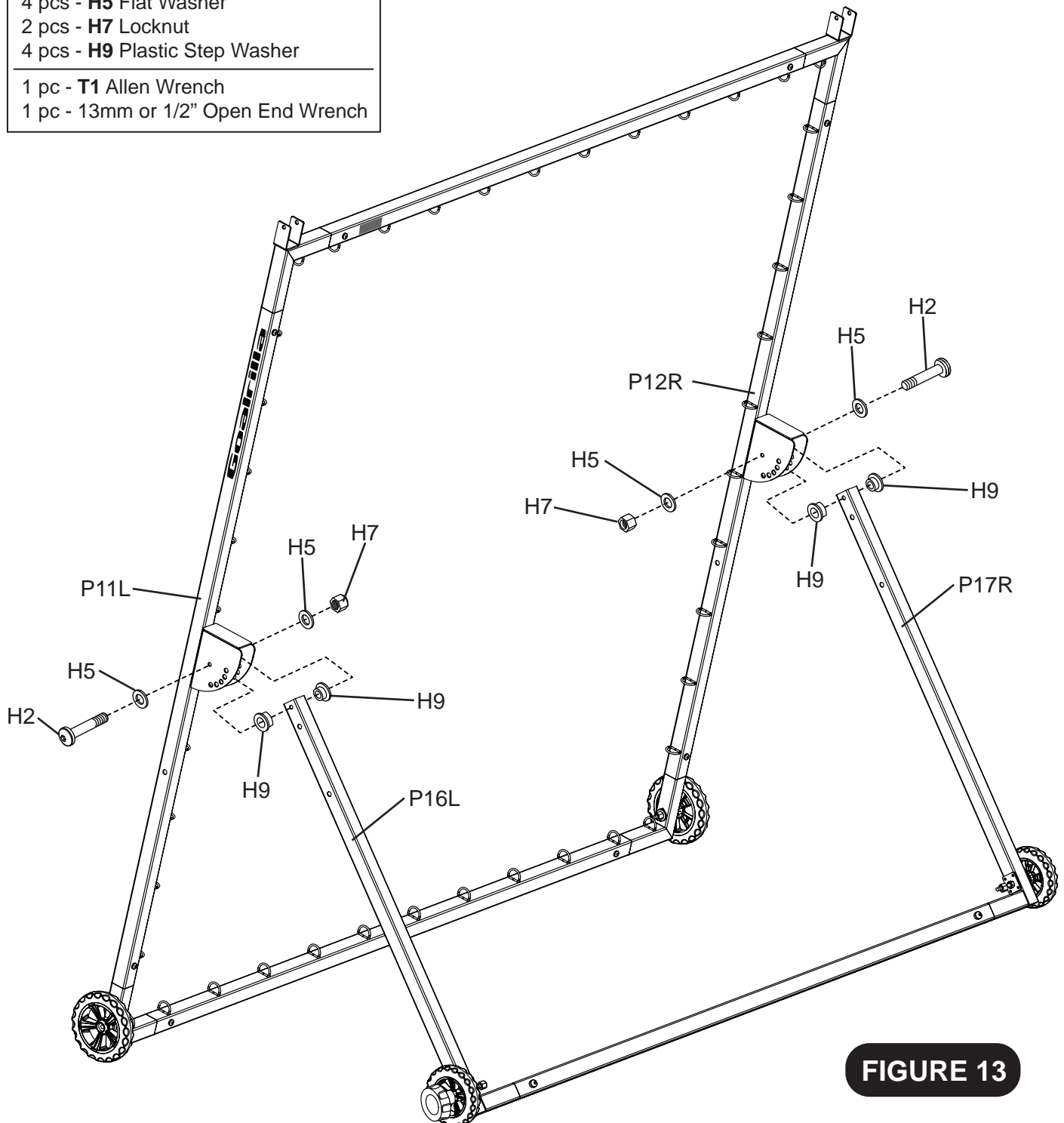
### STEP 13:

Install two pieces **H9** Plastic Step Washers into the top hole of both **P16L** & **P17R** as shown in **FIGURE 13**. With the help of another adult, attach **P16L** & **P17R** to **P11L** & **P12R** using Allen Head Bolts **H2**, Flat Washers **H5** and Locknuts **H7** as shown in **FIGURE 13**.

**Note:** This is pivot point - “Snug” tighten **H7** Locknuts only.

#### PARTS REQUIRED:

- 2 pcs - **H2** Allen Head Bolt
  - 4 pcs - **H5** Flat Washer
  - 2 pcs - **H7** Locknut
  - 4 pcs - **H9** Plastic Step Washer
- 
- 1 pc - **T1** Allen Wrench
  - 1 pc - 13mm or 1/2” Open End Wrench



**FIGURE 13**



## WARNING:

THIS STEP REQUIRES TWO OR MORE ADULTS.

### STEP 14:

With the help of another adult, install two pieces **P27** Locking Pin into bottom (lowest) position hole of each angle changing bracket as shown in **FIGURE 14**.

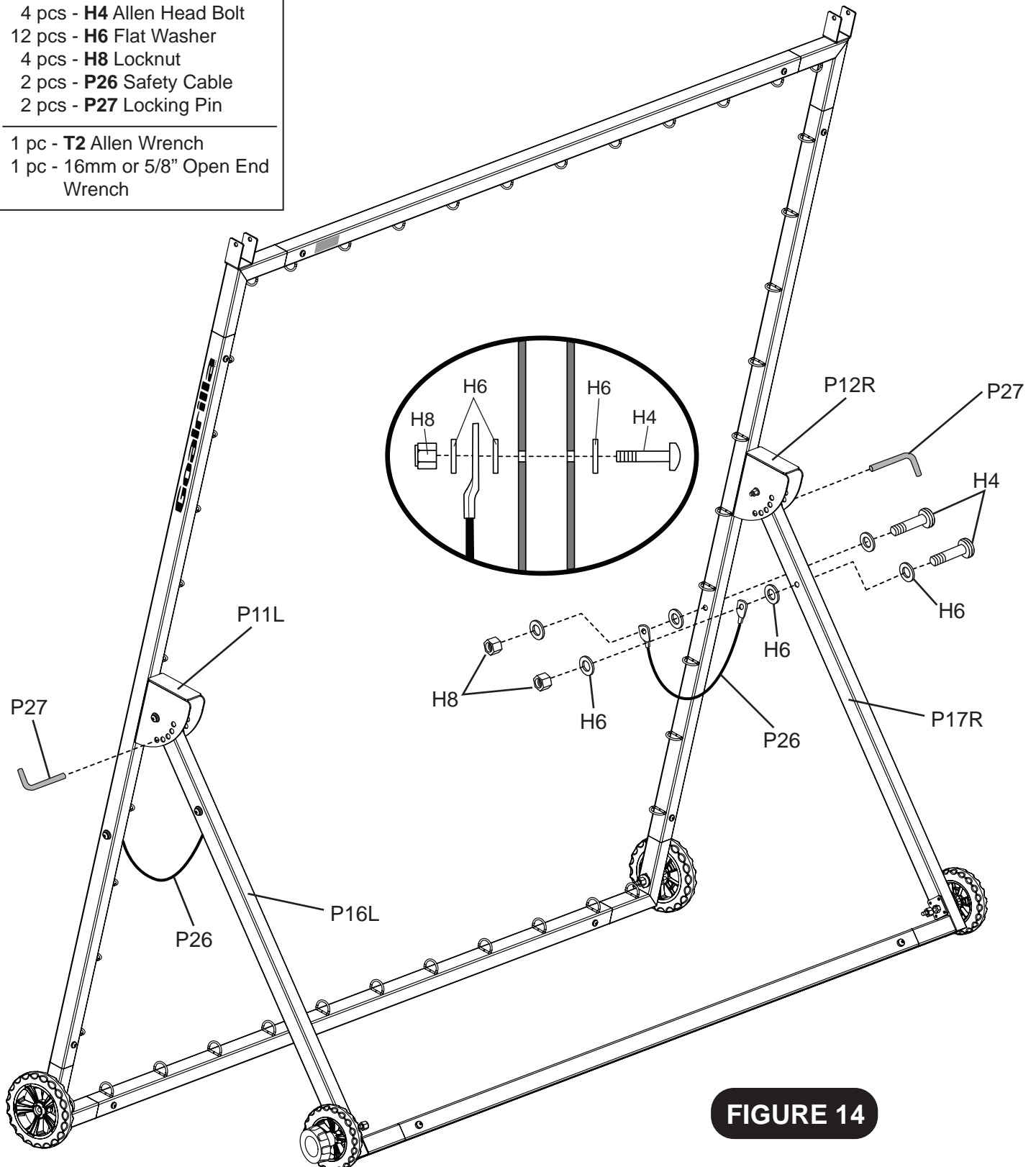
Install two pieces **P26** Safety Cable using Allen Head Bolts **H4**, Flat Washers **H6** and Locknuts **H8** as shown in **FIGURE 14**. Use Allen Wrench **T2** to snug tighten **H4** Bolts.

**Note: This is a pivot point. "Snug" tighten H8 Locknuts only. Make sure cable ends are free to pivot.**

#### PARTS REQUIRED:

4 pcs - **H4** Allen Head Bolt  
12 pcs - **H6** Flat Washer  
4 pcs - **H8** Locknut  
2 pcs - **P26** Safety Cable  
2 pcs - **P27** Locking Pin

1 pc - **T2** Allen Wrench  
1 pc - 16mm or 5/8" Open End Wrench



**FIGURE 14**



## WARNING:

THIS STEP REQUIRES TWO OR MORE ADULTS.

### STEP 15:

Install **H9** Plastic Step Washers into the end holes of each **P5**.

With the help of another adult, very carefully attach the previous **STEP 14** assembly to each **P5** using Allen Head Bolts **H2**, Flat Washers **H5** and Locknuts **H7** as shown in **FIGURE 15**. Use Allen Wrench **T1** to snug tighten **H2** Bolts.

**Note: This is a pivot point. "Snug" tighten H7 Locknuts only. Make sure this assembly pivots freely.**

Snap together two pieces **P28** Fiberglass Rod. Slide Rod through bottom slot of the **P3** Goal Net and into the bottom side hole of **P7L**. Carefully "Bow" the Rod and install the opposite end into the other side of **P8R** as shown.

#### PARTS REQUIRED:

2 pcs - **H2** Allen Head Bolt

4 pcs - **H5** Flat Washer

2 pcs - **H7** Locknut

4 pcs - **H9** Plastic Step Washer

1 set - **P28** Fiberglass Rod

1 pc - **T1** Allen Wrench

1 pc - 13mm or 1/2" Open End Wrench

Very carefully lean this assembly against a wall. Maintain control of this assembly at all times. Protect wall as required.

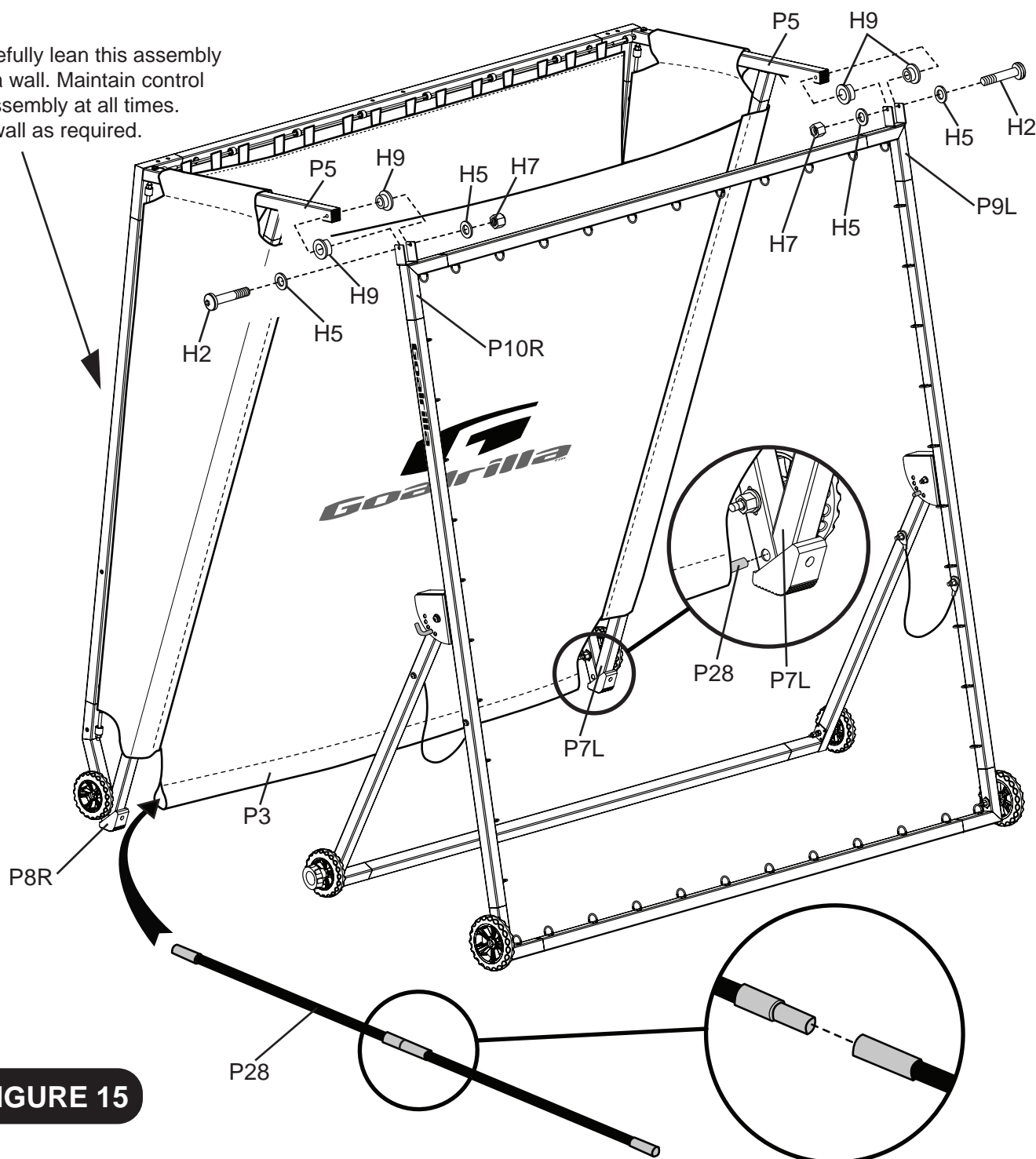


FIGURE 15



## WARNING:

THIS STEP REQUIRES TWO OR MORE ADULTS.

### STEP 16:

Picture ① - Tie off one end of **P31** Bungee Cord using a double knot at the bottom right half moon welded eyelet.

Picture ② - With help of another adult, thread **P31** Bungee Cord through all right side, top side, left side and bottom eyelets. Note: **P31** Bungee Cord will be tight.

Picture ③ - Loop **P31** Bungee Cord through the second from bottom half moon welded eyelet, located lower right side, and tie off **P31** Bungee Cord with a double knot.

Picture ④ - Bungee Cord will be tight.

#### PARTS REQUIRED:

1 pc - **P31** Bungee Cord

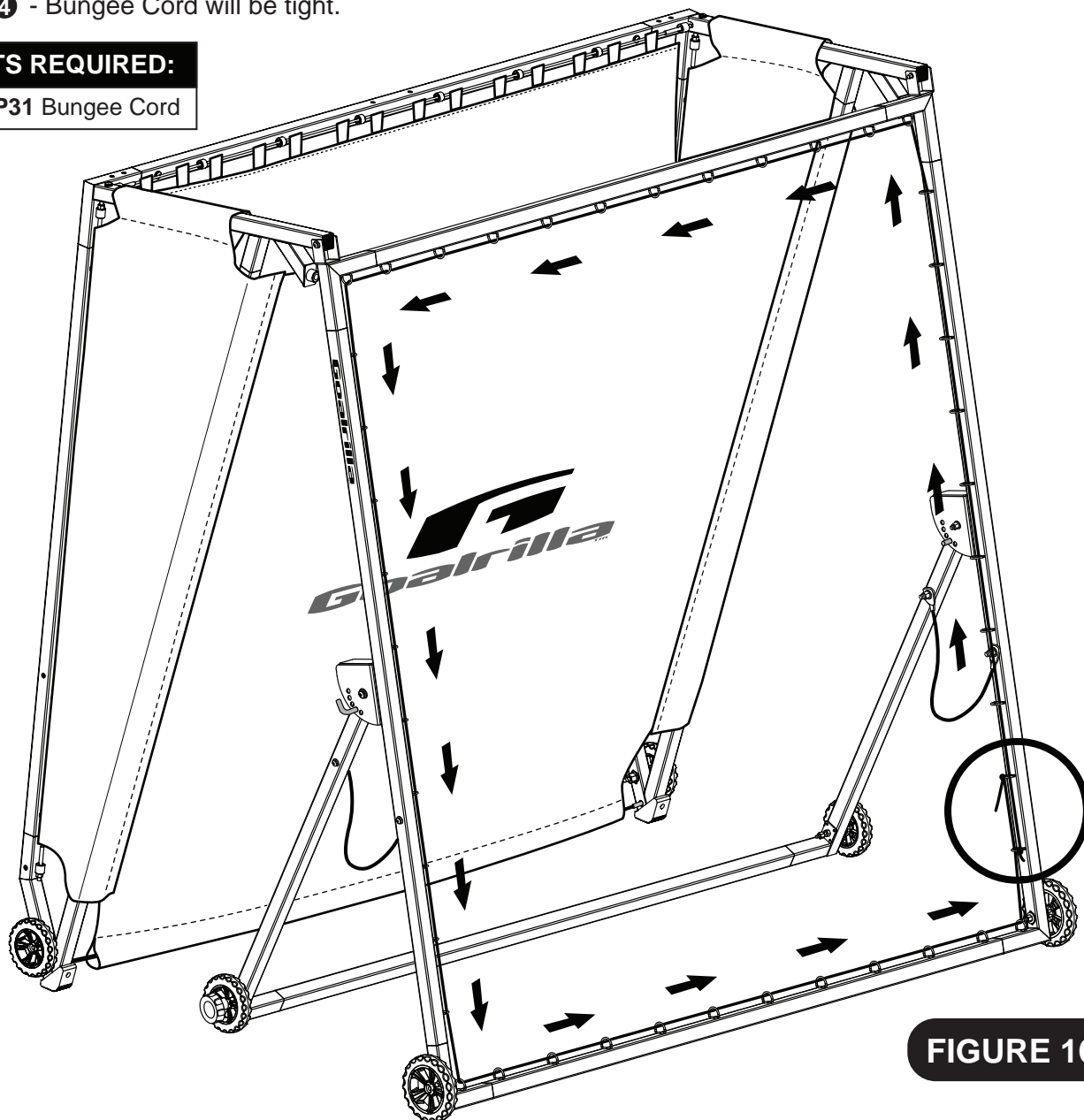
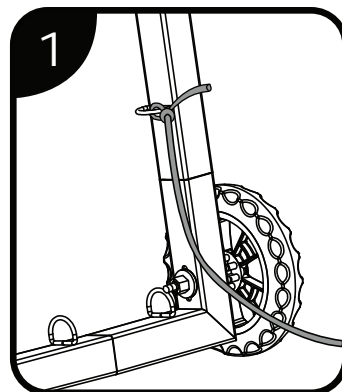
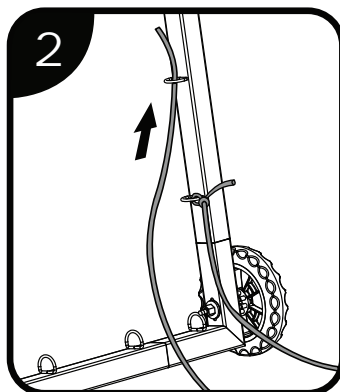
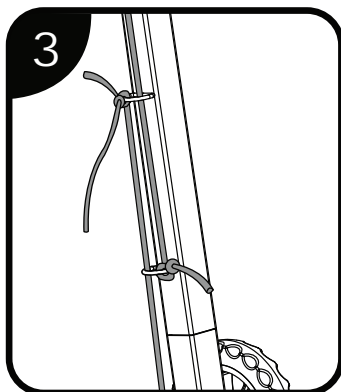
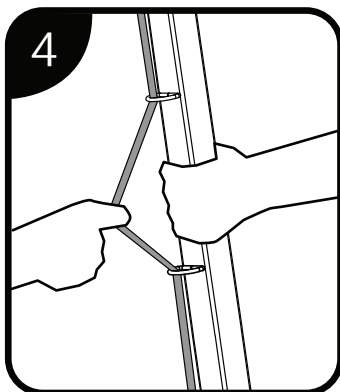


FIGURE 16

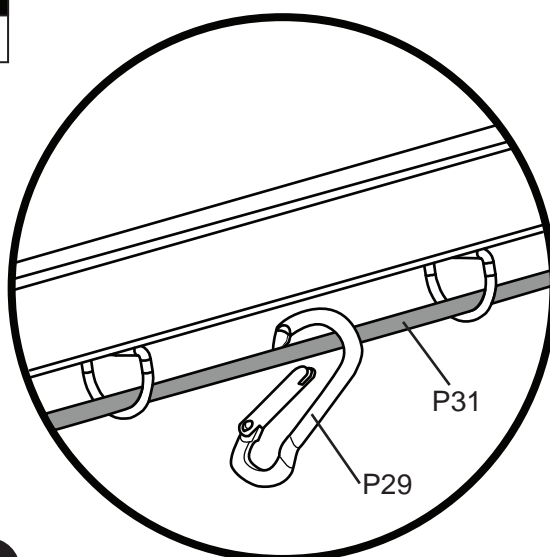


STEP 17:

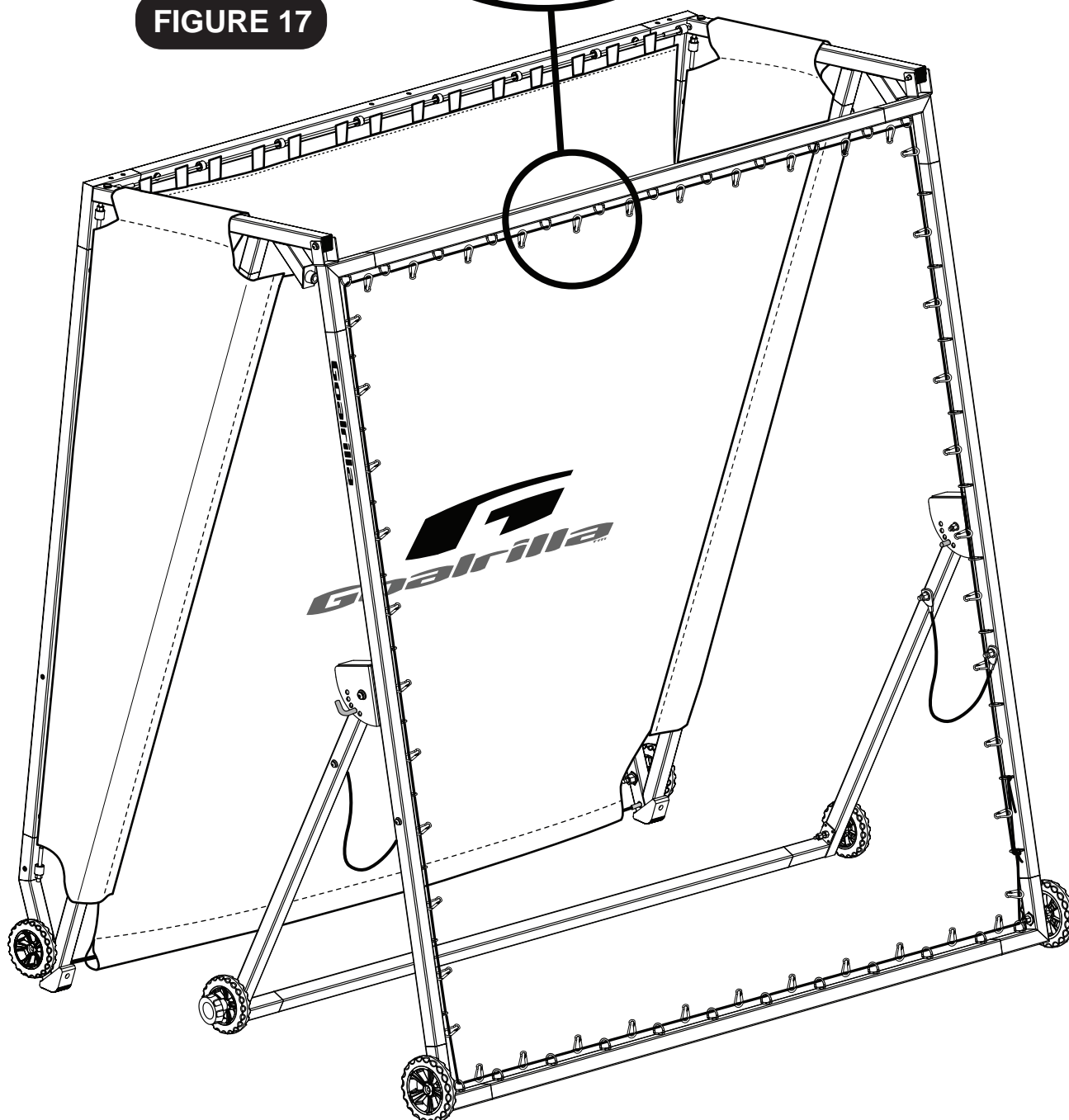
Attach forty four (44) pieces **P29** Aluminum Spring Clips to **P31** Bungee Cord as shown in **FIGURE 17**. Be careful not to damage **P31** Bungee Cord while installing these **P29** Aluminum Spring Clips.

**PARTS REQUIRED:**

44 pcs - **P29** Aluminum Spring Clip



**FIGURE 17**





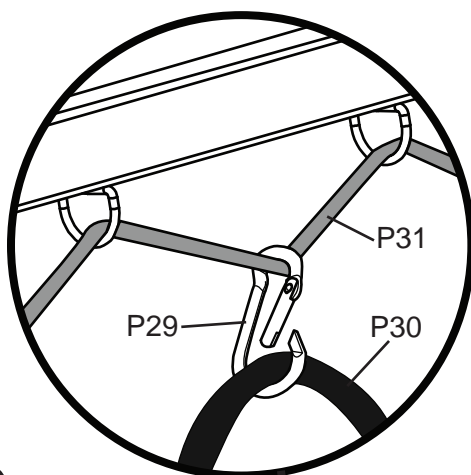
## STEP 18:

Install **P30** Rebound Net using forty four (44) pieces **P29** Aluminum Spring Clips as shown.

Note: Rebound Net will be tight.

### PARTS REQUIRED:

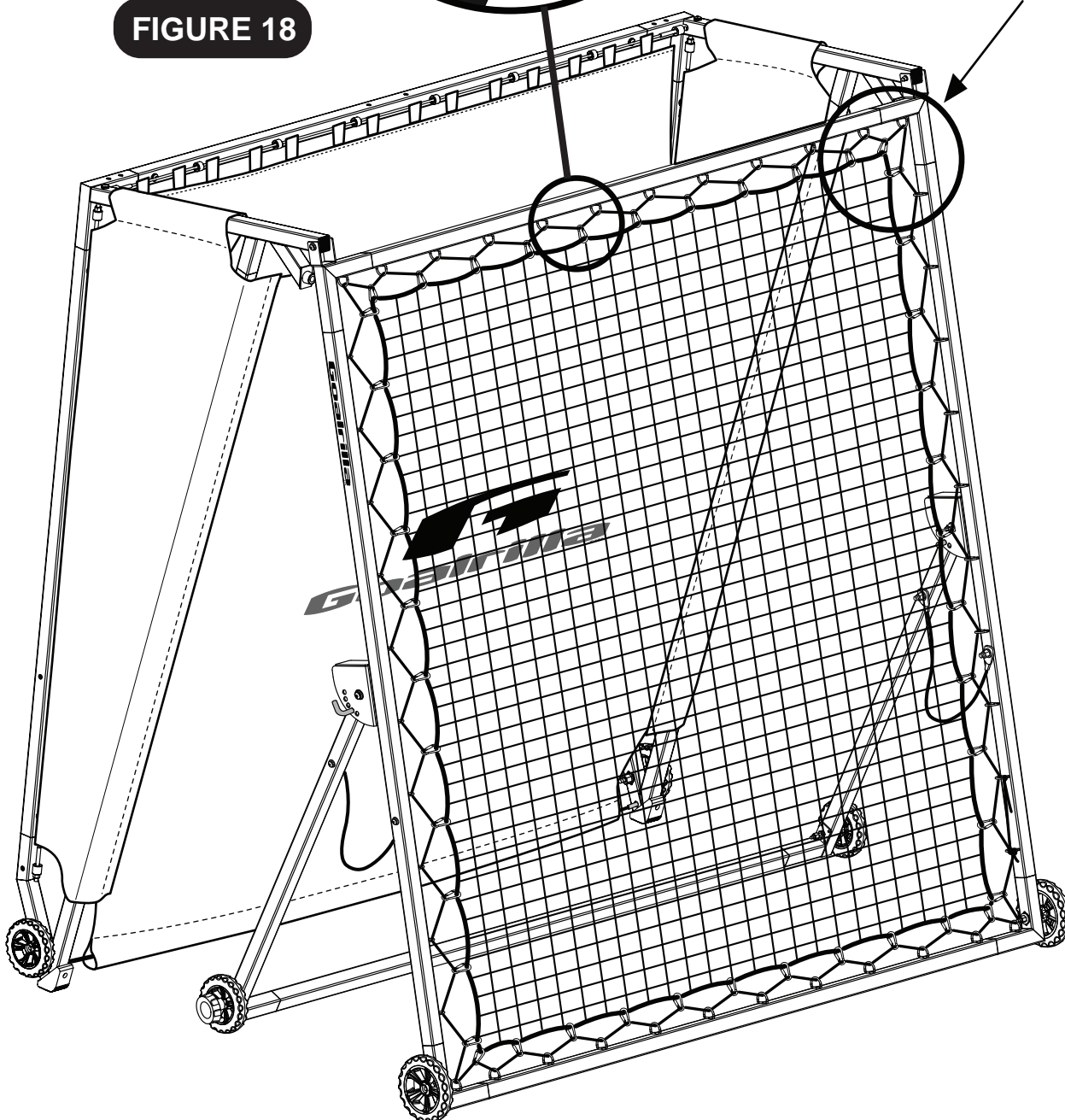
1 pc - **P30** Rebound Net



**FIGURE 18**

### NOTE:

Attach four corners first for ease of installation.



### IMPORTANT NOTE:

**P30** Rebound Net sensitivity can be adjusted by tightening or loosening the **P31** Bungee Cord.

**P30** Rebound Net must be removed from all **P29** Aluminum Spring Clips in order to safely readjust or replace the **P31** Bungee Cord.

Do not overtighten the **P31** Bungee Cord.



**POSITION 1**

**FRONT SIDE:**

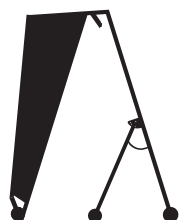
- Golf – Driver, Irons
- Baseball – Hitting - Soft Toss & Tee
- Soccer – Kicking
- Lacrosse – Shooting

**BACK SIDE:**

- Baseball – Pitch Back
- Soccer – Passing, Trapping
- Basketball – Passing - Pass & Shoot
- Lacrosse – Ground Balls

**DAMPENING NET FLIPPED UP:**

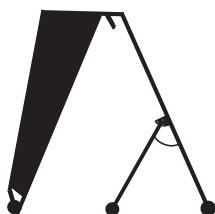
Practice Goal For All Sports



**POSITION 2**

**BACK SIDE:**

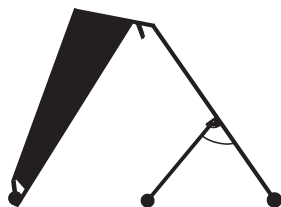
- Baseball – Pitch Back
- Soccer – Pass to Trap, Throw Ins
- Basketball – Pass to Shoot
- Lacrosse – Pitch Back



**POSITION 3**

**BACK SIDE:**

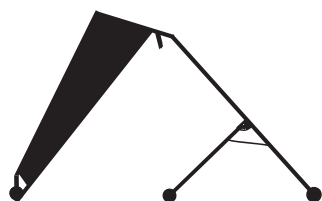
- Baseball – Pitch Back
- Soccer – Pass to Header, Throw Ins
- Basketball – Pass to Shoot
- Lacrosse – Pitch Back



**POSITION 4**

**BACK SIDE:**

- Baseball – Long Toss, Fly Balls
- Soccer – Pass to Header, Throw Ins
- Basketball – Ball Return Under Hoop - Free Throw Practice
- Volleyball – Bump/Set/Spike Drills
- Lacrosse – Pitch Back



**POSITION 5**

**BACK SIDE:**

- Baseball – Long Toss, Fly Balls
- Soccer – Headers
- Basketball – Ball Return Under Hoop - Free Throw Practice
- Volleyball – Bump/Set/Spike Drills
- Lacrosse – Pitch Back

**For additional information, visit [goalrilla.com](http://goalrilla.com)**



## INSTRUCTIONS

To move the product, flip the dampening net up and over the back of the goal net to avoid tripping. Grab the top middle of the product (orange cross bar) and carefully tip toward your body until the wheels engage the ground. Move to desired location and tip product back into position.

To change the angle of the rebounder, 2 persons are required. Position one person on each side of the rebounder, in unison, firmly grasp frame and pull pin from angle adjustment bracket located on the middle of the side rebound frame. Keep hands clear of the rubber bumper closing stops. While continuing to grasp the frame, slowly raise or lower the rebounder while keeping the wheels in contact / a few inches from the ground until angle adjustment beams line up with the desired hole locations. Re-insert pin through the holes.

Lock the wheels on the angle positioning beam when on hard floors to gain traction. Unlock wheels prior to adjusting the angle or moving the trainer.

## CARE AND MAINTENANCE

- Before each use, check bungee cord, netting and fabric for tears and fraying. Replace if necessary.
- Before each use, check nuts and bolts for proper tightness.
- The frame is powder coated and galvanized, so rust should not be a problem. If rust should appear, remove loose paint, sand lightly and paint with exterior flat matte finish enamel paint.
- Keep covered or take inside during windy/stormy days.
- Keep the dampening net down to extend the life of the fabric.

# PRODUCT PARTS LIST

TR2000W / F

| PARTS#      | KEY# | DESCRIPTION                      | QTY. |
|-------------|------|----------------------------------|------|
| TR2000-H1   | H1   | M8 x 20mm Allen Head Bolt        | 22   |
| TR2000-H2   | H2   | M8 x 60mm Allen Head Bolt        | 4    |
| TR2000-H3   | H3   | M8 x 71mm Allen Head Bolt        | 4    |
| TR2000-H4   | H4   | M10 x 55mm Allen Head Bolt       | 4    |
| TR2000-H5   | H5   | M8 x 16mm Flat Washer            | 34   |
| TR2000-H6   | H6   | M10 x 20mm Flat Washer           | 12   |
| TR2000-H7   | H7   | M8 Locknut                       | 16   |
| TR2000-H8   | H8   | M10 Locknut                      | 4    |
| TR2000-H9   | H9   | M8 x 20mm Plastic Step Washer    | 8    |
| TR2000-H10  | H10  | M8 x 87mm Knob Bolt              | 2    |
| TR2000-T1   | T1   | M8 Allen Wrench                  | 1    |
| TR2000-T2   | T2   | M10 Allen Wrench                 | 1    |
| TR2000-P1L  | P1L  | Front Top Left Corner            | 1    |
| TR2000-P2R  | P2R  | Front Top Right Corner           | 1    |
| TR2000-P3   | P3   | Front Top Cross Beam             | 1    |
| TR2000-P4   | P4   | Front Side Post                  | 2    |
| TR2000-P5   | P5   | Top Side Support Beam            | 2    |
| TR2000-P6   | P6   | Side Goal Support Beam           | 3    |
| TR2000-P7L  | P7L  | Front Left Post Leg              | 1    |
| TR2000-P8R  | P8R  | Front Right Post Leg             | 1    |
| TR2000-P9L  | P9L  | Back Top Left Corner             | 1    |
| TR2000-P10R | P10R | Back Top Right Corner            | 1    |
| TR2000-P11L | P11L | Back Left Side Rebounder Beam    | 1    |
| TR2000-P12R | P12R | Back Right Side Rebounder Beam   | 1    |
| TR2000-P13L | P13L | Back Left Bottom Corner          | 1    |
| TR2000-P14R | P14R | Back Right Bottom Corner         | 1    |
| TR2000-P15A | P15A | Back Top Rebounder Beam          | 1    |
| TR2000-P15B | P15B | Back Bottom Rebounder Beam       | 1    |
| TR2000-P16L | P16L | Left Side Angle Changing Beam    | 1    |
| TR2000-P17R | P17R | Right Side Angle Changing Beam   | 1    |
| TR2000-P18  | P18  | Ball Dampening Net               | 1    |
| TR2000-P19  | P19  | 72-1/2" Cable                    | 1    |
| TR2000-P20  | P20  | 63-3/8" Cable                    | 2    |
| TR2000-P21L | P21L | Left Side Net                    | 1    |
| TR2000-P22R | P22R | Right Side Net                   | 1    |
| TR2000-P23  | P23  | Goal Net                         | 1    |
| TR2000-P24  | P24  | 5" Wheel                         | 4    |
| TR2000-P25  | P25  | 6" Wheel                         | 2    |
| TR2000-P26  | P26  | Safety Cable                     | 2    |
| TR2000-P27  | P27  | Locking Pin                      | 2    |
| TR2000-P28  | P28  | Fiberglass Rod (Set)             | 1    |
| TR2000-P29  | P29  | Aluminum Spring Clip (11pcs/bag) | 4    |
| TR2000-P30  | P30  | Rebound Net                      | 1    |
| TR2000-P31  | P31  | 208-1/2" Bungee Cord             | 1    |
| TR2000-C1   | C1   | Front Feet (included Screws)     | 2    |
| TR2000-C2   | C2   | Rubber Bumper (included Screws)  | 2    |
| TR2000-K1   | K1   | Hardware Kit                     | 1    |
| TR2000-M1   | M1   | Owner's Manual                   | 1    |

To purchase these parts, please contact Escalade Sports Customer Service

## FIVE YEAR LIMITED WARRANTY

This consumer warranty extends to the original consumer purchase of any Escalade® Sports Product (hereinafter referred to as the "Product").

**WARRANTY COVERAGE:** Escalade® Sports warrants to the original Consumer Purchaser that any Product of its manufacture is free from defects in material and workmanship. THIS WARRANTY IS VOID IF THE PRODUCT HAS BEEN DAMAGED BY ACCIDENT, UNREASONABLE USE, NEGLIGENCE, IMPROPER SERVICE, FAILURE TO FOLLOW INSTRUCTIONS PROVIDED WITH THE PRODUCT OR OTHER CAUSES NOT ARISING OUT OF DEFECTS IN MATERIAL OR WORKMANSHIP.

Subject to proper installation and normal use, Escalade® Sports warrants, subject to the limitations below, to the original retail purchaser all structural components of the G Trainer™ to be free of defects in material and workmanship for the duration of ownership by the original retail purchaser.

Merchandise must be shipped prepaid with a copy of proof of purchase to Escalade® Sports factory for examination to determine if the trainer needs to be repaired or replaced. Any labor costs, travel expenses and any other changes involved in the removal, installation or replacement of the defective/repaired parts from/to your G Trainer™ will be the purchaser's responsibility. Shipping charges for replaced or warranted merchandise sent back to the customer from Escalade® Sports factory must be prepaid by the customer in advance. If not, the replacement shipment will be sent out collect.

Escalade® Sports reserves the right to examine photographs or physical evidence of merchandise claimed to be defective, and to recover said merchandise, prior to authorization of warranty claims. A "Returned Goods Authorization" number may be required, please call for details (see information below) prior to the return of any photographs or merchandise.

This five year limited warranty is expressly in lieu of all warranties, expressed or implied, including warranties of merchantability or fitness for use. Escalade® Sports does not assume or authorize any person or representative to assume for us, any other liability in connection with the sale of our products.

The remedy of repair or replacement stated above is Escalade® Sports exclusive remedy. Escalade® Sports will not be liable for any other damages or expenses which may incur, including but not limited to incidental or consequential damages. Escalade® Sports assumes no other obligations or liability on the part of the purchaser, and Escalade® Sports neither assumes nor authorizes any other person to assume for it any other liability in connection with the goods sold.

This warranty shall not apply in any manner to parts or accessories not manufactured by Escalade® Sports.

### NOT COVERED BY THIS FIVE YEAR LIMITED WARRANTY

- **Ball dampening net, side nets, goal net and hardware will be warranted for a period of one year from the original purchase under normal use and proper care.**
- **Bungee cord, rebound net, spring clips and fiberglass rod will be warranted for a period of 180 days from the original purchase under normal use and proper care.**
- **Any merchandise subjected to abuse, negligence, improper installation, vandalism, acts of God, alteration of product, or any other events beyond the control of Escalade® Sports.**
- **Paint or rusted parts. If rust should appear, remove loose paint, sand lightly, primer and paint with exterior flat matte finish enamel paint.**
- **Shipping charges both ways. Note: Any merchandise shipped to Escalade® Sports collect will be refused.**
- **Dealer service charges, labor charges and travel expenses associated with replacement of repair of warranty item.**

**WARRANTY DISCLAIMERS:** ANY IMPLIED WARRANTIES ARISING OUT OF THIS SALE, INCLUDING BUT NOT LIMITED TO THE IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE, ARE LIMITED IN DURATION. ESCALADE® SPORTS SHALL NOT BE LIABLE FOR LOSS OF USE OF THE PRODUCT OR OTHER CONSEQUENTIAL OR INCIDENTAL COSTS. EXPENSES OR DAMAGES INCURRED BY THE CONSUMER OF ANY OTHER USE.

Some states do not allow the exclusion or limitation of implied warranties or consequential or incidental damages, so the above limitations or exclusions may not apply to you. **LEGAL REMEDIES:** This warranty gives you specific legal rights, and you may also have other rights which may vary from state to state.

### WARRANTY GUIDELINES IS REQUIRED FOR ALL WARRANTY CLAIMS

1. Proof of Purchase (original retail purchaser) is required for all warranty claims.
2. Call or write Escalade® Sports to receive a Return Authorization # and determine specific needs. Phone: 1-888-USA-GOAL / Warranty Dept. or Write Escalade® Sports at: Escalade® Sports -P.O. Box 889, Evansville, IN 47706 -Attn: Warranty Dept. or E-mail us at: [customerservice@escaladesports.com](mailto:customerservice@escaladesports.com)